



FROM ASPIRATION TO ACTION.

2023 KT&G **ESG FACTBOOK**



CONSOLIDATED STATEMENTS OF FINANCIAL POSITION

(Unit: KRW in millions)

	2021	2022	2023
sets			
Current assets	6,255,861	6,509,585	6,418,374
Cash and cash equivalents	946,571	1,401,018	1,031,953
Current other financial assets	457,057	201,075	294,103
Current financial assets at fair value through profit or loss	965,384	393,106	342,933
Trade and other receivables	1,012,741	1,528,511	1,506,539
Derivative assets	580	23,069	7,751
Inventories	2,375,381	2,575,842	2,763,769
Refund assets and others	1,795	984	820
Accrued tobacco excise and other taxes	324,920	276,182	324,366
Advance payments	98,045	51,090	79,451
Prepaid expenses	53,263	58,708	66,689
Assets held for sale	20,124	0	0

			(UIIII: KKW III IIIIIIIIIII)
	2021	2022	2023
urrent assets	5,381,410	5,792,131	6,354,078
g-term other financial assets	9,001	42,826	84,462
g-term deposits in MSA Escrow Fund	1,250,468	1,437,130	1,479,737
g-term financial assets measured at fair value ough profit or loss	304,816	320,429	344,455
g-term trade and other receivables	94,760	108,476	149,670
g-term financial assets measured at fair value ough other comprehensive income or loss	228,398	206,494	233,058
perty, plant and equipment	242,992	274,534	471,327
gible assets	1,741,042	1,837,041	2,096,467
ngible assets	145,719	167,851	175,028
estment properties	1,150,980	1,071,463	1,018,434
ht-of-use assets	36,445	40,244	49,029
g-term advance payments	104,560	113,066	105,725
g-term prepaid expenses	8,539	7,131	12,663
erred income tax assets	52,555	55,758	74,949
defined benefit assets	11,135	109,688	59,074
Assets	11,637,271	12,301,716	12,772,452

CONSOLIDATED STATEMENTS OF FINANCIAL POSITION

(Unit: KRW in millions)

2021 2023 2022 Liability Current liabilities 2,063,946 2,527,315 2,672,414 Short-term borrowings 75,432 72,629 61,576 Current portion of long-term borrowings 2,166 4,126 27,521 Trade and other payables 971,121 1,505,796 1,684,673 Current lease liabilities 17,181 16,559 18,702 Derivative liabilities 908 0 0 Advance receipts 21,918 21,493 17,203 Current refund liabilities and provisions 26,130 21,563 33,213 Current income tax liabilities 236,397 218,730 191,016 Tobacco excise and other taxes payables 712,693 666,419 638,510 Non-current liabilities 364,463 415,821 805,103 Long-term borrowings and bond 53,195 78,808 469,813 Long-term trade and other payables 57,434 52,896 58,390 Long-term lease liabilities 19,377 21,050 27,776 Long-term advance receipts 5,077 2,567 4,177 Net defined benefit liabilities 57,736 32,478 36,038 Long-term refund liabilities and provisions 5,222 18,954 5,117 Deferred income tax liabilities 148,105 181,299 185,971 Non-controlling interests liabilities 18,317 27,769 17,821 **Total liabilities** 2,428,409 3,477,517 2,943,136

	2021	2022	2023
Equity:			
Capital	954,959	954,959	954,959
Other capital surplus	4,498	4,498	4,946
Treasury shares	(879,982)	(1,236,933)	(1,236,933)
Gain on sale of treasury shares	528,894	528,894	528,894
Reserve	6,490,161	6,812,286	7,230,300
Retained earnings	2,060,256	2,251,940	1,692,239
Share capital	9,158,786	9,315,644	9,174,405
Non-controlling interests	50,076	42,936	120,530
Total equity	9,208,862	9,358,580	9,294,935
Total liabilities and equity	11,637,271	12,301,716	12,772,452



Sales

Cost of sales

Gross profit

Operating profit

Other income

Other expense Financial income

Financial cost

Profit before income tax

Corporate tax expense

Profit for the year

income or loss

Profit from continuing operations

Profit from discontinued operations

CONSOLIDATED STATEMENTS OF COMPREHENSIVE INCOME

Sales, general and administrative expenses

Share of net profit of associates and joint ventures

Other comprehensive income (loss) after income tax

Item that will not be reclassified to profit or loss

Capital changes in equity method Item that will be reclassified to profit or loss

Capital changes in equity method

Re-measurements of net defined benefit liabilities

Exchange differences on translating foreign operations

Gain (loss) on valuation of fair value through other comprehensive

Profits arising from net monetary assets

2022

5,851,406

(2,891,166)

2,960,240

(1,692,590)

1,267,650

299,644

(230,629)

131,413

(87,540)

29,370

19,611

1,429,519

(415,602)

1,013,917

(8,590)

77,246

70,633

64,777

5,818

38

6,613

6,757

(144)

1,005,327

2021

5,228,352

(2,350,180)

2,878,172

(1,539,789)

1,338,383

188,398

(144,991)

78,753

(31,901)

10,911

1,439,553

(415,440)

1,024,113

(52,354)

971,759

89,479

54,412

42,562

11,843

35,067

35,086

(19)

0

(Unit: KRW in millions) 2023 5,862,608 (3,054,393)2,808,215 (1,640,879)1,167,336 201,551 (194,022) 138,936 (67,814)9,610 (7,215)1,248,382 (318,836) 929,546 (7,185)922,361 (21,542)(12,394)(31,954)19,629 (69) (9,148)(8,755)(393)

			(UIIII: KKW III IIIIIIIUIIS)
	2021	2022	2023
Total comprehensive income for the year	1,061,238	1,082,573	900,819
Profit attributable to:			
Owners of the Parent Company	977,259	1,015,785	902,662
Profit from continuing operations	1,029,613	1,024,375	909,847
Profit from discontinued operations	(52,354)	(8,590)	(7,185)
Non-controlling interests	(5,500)	(10,458)	19,699
Profit from continuing operations	(5,500)	(10,458)	19,699
Profit from discontinued operations	0	0	0
Other comprehensive income for the year attributable to:			
Owners of the Parent Company	1,065,883	1,089,714	881,976
Profit from continuing operations	1,117,672	1,099,832	889,677
Profit from discontinued operations	(51,789)	(10,118)	(7,701)
Non-controlling interests	(4,645)	(7,141)	18,843
Profit from continuing operations	(4,645)	(7,141)	18,843
Profit from discontinued operations	0	0	0
Earnings per Share			
Basic & Diluted (Unit: KRW)	7,898	8,489	7,843
Profit from continuing operations (Unit: KRW)	8,321	8,561	7,905
Profit from discontinued operations (Unit: KRW)	(423)	(72)	(62)



CONSOLIDATED STATEMENTS OF CHANGES IN EQUITY

					Facility.				
				Share Capital	Equity				
	Capital	Other capital surplus	Treasury shares	Gain on sale of treasury shares	Reserve	Retained earnings	Total capital attributable to the owners of the Parent Company	Non-controlling interests	Total Capital
Balance at January 1, 2021	954,959	4,498	(531,618)	528,894	5,977,643	2,102,475	9,036,851	54,721	9,091,572
Total comprehensive income for the year									
Profit for the year	0	0	0	0	0	977,259	977,259	(5,500)	971,759
Other comprehensive income (loss) after income tax									
Re-measurements of net defined benefit liabilities	0	0	0	0	0	41,586	41,586	976	42,562
Gain (loss) on valuation of fair value through other comprehensive income or loss	0	0	0	0	11,843	0	11,843	0	11,843
Transfer from gain on disposal of fair value through other comprehensive income or loss to retained earnings	0	0	0	0	843	(843)	0	0	0
Exchange differences on translating foreign operations	0	0	0	0	35,206	0	35,206	(120)	35,086
Capital changes in equity method	0	0	0	0	(12)	0	(12)	0	(12)
Subtotal of other comprehensive income (loss)	0	0	0	0	47,880	40,743	88,623	856	89,479
Total comprehensive income (loss) for the year	0	0	0	0	47,880	1,018,002	1,065,882	(4,644)	1,061,238
Transactions with owners of the Parent Company:									
Dividends paid	0	0	0	0	0	(595,584)	(595,584)	0	(595,584)
Transfer to other reserve	0	0	0	0	464,638	(464,638)	0	0	0
Acquisition of treasury shares	0	0	(348,364)	0	0	0	(348,364)	0	(348,364)
Retirement of treasury shares	0	0	0	0	0	0	0	0	0
Changes in non-controlling interest	0	0	0	0	0	0	0	0	0
Share options	0	0	0	0	0	0	0	0	0
Total transactions with owners of the Parent Company	0	0	(348,364)	0	464,638	(1,060,222)	(943,948)	0	(943,948)
Balance at December 31, 2021	954,959	4,498	(879,982)	528,894	6,490,161	2,060,255	9,158,785	50,077	9,208,862

CONSOLIDATED STATEMENTS OF CHANGES IN EQUITY

									(Unit: KRW in millions)
	Equity								
	Share Capital								
	Capital	Other capital surplus	Treasury shares	Gain on sale of treasury shares	Reserve	Retained earnings	Total capital attributable to the owners of the Parent Company	Non-controlling interests	Total Capital
Balance at January 1, 2022	954,959	4,498	(879,982)	528,894	6,490,161	2,060,255	9,158,785	50,077	9,208,862
Total comprehensive income for the year									
Profit for the year	0	0	0	0	0	1,015,785	1,015,785	(10,458)	1,005,327
Other comprehensive income (loss) after income tax									
Re-measurements of net defined benefit liabilities	0	0	0	0	0	61,462	61,462	3,315	64,777
Gain (loss) on valuation of fair value through other comprehensive income or loss	0	0	0	0	5,818	0	5,818	0	5,818
Transfer from gain on disposal of fair value through other comprehensive income or loss to retained earnings	0	0	0	0	8,445	(8,445)	0	0	0
Exchange differences on translating foreign operations	0	0	0	0	6,755	0	6,755	2	6,757
Capital changes in equity method	0	0	0	0	(106)	0	(106)	0	(106)
Subtotal of other comprehensive income (loss)	0	0	0	0	20,912	53,017	73,929	3,317	77,246
Total comprehensive income (loss) for the year	0	0	0	0	20,912	1,068,802	1,089,714	(7,141)	1,082,573
Transactions with owners of the Parent Company:									
Dividends paid	0	0	0	0	0	(575,904)	(575,904)	0	(575,904)
Transfer to other reserve	0	0	0	0	301,213	(301,213)	0	0	0
Acquisition of treasury shares	0	0	(356,951)	0	0	0	(356,951)	0	(356,951)
Retirement of treasury shares	0	0	0	0	0	0	0	0	0
Changes in non-controlling interest	0	0	0	0	0	0	0	0	0
Share options	0	0	0	0	0	0	0	0	0
Total transactions with owners of the Parent Company	0	0	(356,951)	0	301,213	(877,117)	(932,855)	0	(932,855)
Balance at December 31, 2022	954,959	4,498	(1,236,933)	528,894	6,812,286	2,251,940	9,315,644	42,936	9,358,580



CONSOLIDATED STATEMENTS OF CHANGES IN EQUITY

									,
					Equity				
				Share Capital					
	Capital	Other capital surplus	Treasury shares	Gain on sale of treasury shares	Reserve	Retained earnings	Total capital attributable to the owners of the Parent Company	Non-controlling interests	Total Capital
Balance at January 1, 2023	954,959	4,498	(1,236,933)	528,894	6,812,286	2,251,940	9,315,644	42,936	9,358,580
Total comprehensive income for the year									
Profit for the year	0	0	0	0	0	902,662	902,662	19,699	922,361
Other comprehensive income (loss) after income tax									
Re-measurements of net defined benefit liabilities	0	0	0	0	0	(31,098)	(31,098)	(856)	(31,954)
Gain (loss) on valuation of fair value through other comprehensive income or loss	0	0	0	0	19,629	0	19,629	0	19,629
Transfer from gain on disposal of fair value through other comprehensive income or loss to retained earnings	0	0	0	0	0	0	0	0	C
Exchange differences on translating foreign operations	0	0	0	0	(8,755)	0	(8,755)	0	(8,755)
Capital changes in equity method	0	0	0	0	(462)	0	(462)	0	(462)
Subtotal of other comprehensive income (loss)	0	0	0	0	10,412	(31,098)	(20,686)	(856)	(21,542)
Total comprehensive income (loss) for the year	0	0	0	0	10,412	871,564	881,976	18,843	900,819
Transactions with owners of the Parent Company:									
Dividends paid	0	0	0	0	0	(720,935)	(720,935)	0	(720,935)
Transfer to other reserve	0	0	0	0	407,602	(407,602)	0	0	C
Acquisition of treasury shares	0	0	(302,728)	0	0	0	(302,728)	0	(302,728)
Retirement of treasury shares	0	0	302,728	0	0	(302,728)	0	0	C
Changes in non-controlling interest	0	0	0	0	0	0	0	58,751	58,751
Share options	0	448	0	0	0	0	448	0	448
Total transactions with owners of the Parent Company	0	448	0	0	407,602	(1,431,265)	(1,023,215)	58,751	(964,464)
Balance at December 31, 2023	954,959	4,946	(1,236,933)	528,894	7,230,300	1,692,239	9,174,405	120,530	9,294,935

Financial Statements ESG Facts & Figures

CONSOLIDATED STATEMENTS OF CASH FLOWS

	2021	2022	2023
Consolidated statements of cash flows	1,419,821	887,887	1,265,993
Cash generated from operations	1,832,611	1,310,291	1,646,282
Income taxes paid	(412,790)	(422,404)	(380,289)
Cash flows from investing activities	(797,610)	547,544	(848,296)
Interest received	10,842	31,996	55,856
Dividends received	28,903	32,682	27,515
Decrease in other financial assets	322,158	881,076	138,975
Decrease in current financial assets measured at fair value through profit or loss	158	661,016	403,273
Decrease in long-term financial assets measured at fair value through profit or loss	21,261	2,030	5,086
Decrease in long-term financial assets measured at fair value through other comprehensive income or loss	15,895	7,200	0
Decrease in long-term deposits in MSA Escrow Fund	461	0	0
Disposal of property, plant and equipment	5,326	3,744	7,253
Disposal of intangible assets	152	300	1,035
Disposal of investment properties	440	2,277	9,526
Disposal of assets held for sale	663	69,796	372
Disposal of investments in associates and joint ventures	0	42,882	41
Receipt of government grant	0	0	332
Collection of loans	21,163	22,494	24,309
Collection of guarantee deposits	5,939	543	3,232
Collection of finance lease receivables	79	0	0
Increase in other financial assets	(371,913)	(658,997)	(276,186)
Increase in current financial assets measured at fair value through profit or loss	(41,743)	(19,799)	(300,950)
Increase in long-term financial assets measured at fair value through profit or loss	(80,708)	(64,701)	(62,038)
Increase in financial assets at fair value through other comprehensive income or loss	(3,500)	(3,000)	0
Increase in long-term deposits in MSA Escrow Fund	(247,624)	(96,556)	(1,635)

	2021	2022	2023
Acquisition of property, plant and equipment	(224,443)	(241,382)	(472,769)
Acquisition of intangible assets	(43,671)	(41,502)	(40,613)
Acquisition of investment properties	(109,650)	(27,906)	(22,392)
Acquisition of right-of-use assets	(181)	(3,295)	(1,440)
Acquisition of investments in associates and joint ventures	(79,786)	(34,489)	(191,978)
Increase in loans	(27,338)	(16,651)	(106,880)
Increase in guarantee deposits	(493)	(2,214)	(4,201)
Net cash outflows due to changes in scope of consolidation	0	0	(47,298)
Other increase in relation to investment properties	0	0	3,279
Cash flows from financing activities	(947,574)	(931,786)	(775,827)
Dividends paid	(595,584)	(575,904)	(776,434)
Interest paid	(3,205)	(10,205)	(25,407)
Repayment of lease liabilities	(23,278)	(20,341)	(23,849)
Acquisition of treasury shares	(348,364)	(356,951)	(302,728)
Repayment of borrowings	(144,221)	(218,193)	(1,823,639)
Proceeds in borrowings	164,078	249,808	1,847,311
Proceeds from issuance of bond	0	0	328,919
Increase in non-controlling interest	3,000	0	0
Net increase (decrease) in cash and cash equivalen	(325,363)	503,645	(358,130)
Cash and cash equivalents at the beginning of the year	1,253,611	946,571	1,401,018
Effect of exchange rate fluctuation on cash and cash equivalents	18,323	(49,198)	(10,935)
Cash and cash equivalents at the end of the year	946,571	1,401,018	1,031,953



ESG FACTS & FIGURES

Group Subsidiaries KT&G KGC Yunqjin Pharm COSMOCOS Tae-A Industrial KGCYebon

GHG emissions (Scope 1, 2)

Subcategory	Unit	2020	2021	2022	2023
Total (Scope 1+2)	tCO₂eq	184,786	178,737	182,898	178,433
Direct emissions (Scope 1)	tCO _z eq	71,724	67,969	70,654	67,803
Indirect emissions (Scope 2)	tCO₂eq	113,062	110,768	112,244	110,630
Total (Scope 1+2)	tCO ₂ eq	12,242	13,666	8,520	7,239
Direct emissions (Scope 1)	tco _z eq	2,860	2,923	3,604	4,284
Indirect emissions (Scope 2)	tCO₂eq	9,383	10,743	4,916	2,955
Total (Scope 1+2)	tCO ₂ eq	197,028	192,403	191,418	185,672
Direct emissions (Scope 1)	tco _z eq	74,583	70,892	74,258	72,087
Indirect emissions (Scope 2)	tCO₂eq	122,445	121,511	117,160	113,585
Reduction rate compared to the baseline year (2020)	%		2.35	2.85	5.76
	Total (Scope 1+2) Direct emissions (Scope 1) Indirect emissions (Scope 2) Total (Scope 1+2) Direct emissions (Scope 1) Indirect emissions (Scope 2) Total (Scope 1+2) Direct emissions (Scope 1) Indirect emissions (Scope 2) Reduction rate compared to	Total (Scope 1+2) Direct emissions (Scope 1) Indirect emissions (Scope 2) Total (Scope 1+2) Direct emissions (Scope 2) Total (Scope 1+2) Direct emissions (Scope 1) Indirect emissions (Scope 2) Total (Scope 1+2) Total (Scope 1+2) Total (Scope 1+2) Total (Scope 1+2) Total (Scope 2) Total (Scope 1+2) Reduction rate compared to	Total (Scope 1+2) tCO_2eq $184,786$ Direct emissions (Scope 1) tCO_2eq $71,724$ Indirect emissions (Scope 2) tCO_2eq $113,062$ Total (Scope 1+2) tCO_2eq $12,242$ Direct emissions (Scope 1) tCO_2eq $2,860$ Indirect emissions (Scope 2) tCO_2eq $9,383$ Total (Scope 1+2) tCO_2eq $197,028$ Direct emissions (Scope 1) tCO_2eq $74,583$ Indirect emissions (Scope 2) tCO_2eq $122,445$ Reduction rate compared to $\frac{9}{6}$	Total (Scope 1+2) tCO2eq 184,786 178,737 Direct emissions (Scope 1) tCO2eq 71,724 67,969 Indirect emissions (Scope 2) tCO2eq 113,062 110,768 Total (Scope 1+2) tCO2eq 12,242 13,666 Direct emissions (Scope 1) tCO2eq 2,860 2,923 Indirect emissions (Scope 2) tCO2eq 9,383 10,743 Total (Scope 1+2) tCO2eq 197,028 192,403 Direct emissions (Scope 1) tCO2eq 74,583 70,892 Indirect emissions (Scope 2) tCO2eq 122,445 121,511 Reduction rate compared to % 2,35	Total (Scope 1+2) tCO2eq 184,786 178,737 182,898 Direct emissions (Scope 1) tCO2eq 71,724 67,969 70,654 Indirect emissions (Scope 2) tCO2eq 113,062 110,768 112,244 Total (Scope 1+2) tCO2eq 12,242 13,666 8,520 Direct emissions (Scope 1) tCO2eq 2,860 2,923 3,604 Indirect emissions (Scope 2) tCO2eq 9,383 10,743 4,916 Total (Scope 1+2) tCO2eq 197,028 192,403 191,418 Direct emissions (Scope 1) tCO2eq 74,583 70,892 74,258 Indirect emissions (Scope 2) tCO2eq 122,445 121,511 117,160 Reduction rate compared to 96 2,35 2,85

Based on market-based GHG emissions calculation method

GHG emissions (Scope 3)

	Unit	2020	2021	2022	2023
otal (Scope 3)	tCO ₂ eq	613,499	565,572	857,279	516,237
Procured products and services	tCO ₂ eq	194,065	198,907	240,323	224,444
Capital goods	tCO₂eq	156,932	101,376	45,281	103,537
Fuel & energy related activities	tCO₂eq	20,639	21,692	23,508	23,423
Upstream transport & distribution	tCO₂eq	24,920	24,152	31,571	19,190
Waste from business sites	tCO₂eq	10,167	6,211	4,596	4,602
Business trip	tCO₂eq	903	779	2,548	3,453
Employee commuting	tCO₂eq	11,893	11,769	11,883	11,822
Upstream lease assets	tCO₂eq	508	671	654	696
Downstream transport & distribution	tCO₂eq	12,196	7,386	14,744	10,903
Processing of sold products	tCO₂eq	1,207	1,029	703	1,069
Use of sold products	tCO₂eq	53,668	52,090	398,866	57,830
Disposal of sold products	tCO₂eq	38,160	38,357	66,399	40,275
Downstream lease assets	tCO₂eq	152	2,819	2,457	1,347
Franchises	tCO₂eq	3,653	3,427	3,670	3,687
Investment	tCO₂eq	84,436	94,907	10,077	9,961

Scope of aggregation: KT&G and its subsidiaries (KGC, Yungjin Pharm, COSMOCOS, Tae-A Industrial, KGCYebon)

Scope of aggregation: All domestic business sites of KT&G (138 buildings including manufacturing sites (Daejeon Plant 1 and 2, Yeongju Plant, Gwangju Plant, etc.), leased buildings, branches, offices, etc.) and overseas manufacturing sites (Indonesia, Russia, Türkiye), and domestic and overseas manufacturing sites of subsidiaries

Verification status: Third-party verification completed within the scope of aggregation

[&]quot; Emission factor: In accordance with IEA (emission factor electric power at overseas sites) and IPCC (other than electric power) in connection with third-party verification

Renewable energy consumption: Sum of self-generation (solar power), PPA (Power Purchase Agreement), and Renewable Energy Certificates (REC), etc.

Verification status: Completed third-party verification for all business sites within the scope (Based on the GHG data management and collection, emission calculation, and reporting process)

Verification principle: ISO 14064-1:2018 (WRI/WBCSD GHG Protocol: 2004, Corporate Value Chain (Scope 3) Accounting and Reporting Standard

Energy use (TJ)

Scope	Subcategory	Unit	2020	2021	2022	2023
	Total		3,705	3,621	3,847	3,732
	Fuel (Non-renewable energy)	TJ	1,372	1,300	1,352	1,294
	Steam (Non-renewable energy)	TJ	21	28	31	35
Domestic	Electricity (Non-renewable energy)	TJ	2,310	2,290	2,318	2,284
	Electricity (Renewable energy)	TJ	2	3	147	119
	Energy intensity	TJ/KRW 100 million	0.07	0.07	0.07	0.06
	Total	TJ	206	228	308	356
	Fuel (Non-renewable energy)		53	54	68	81
Overseas	Steam (Non-renewable energy)	TJ	20	20	23	25
	Electricity (Non-renewable energy)	TJ	133	154	75	24
	Electricity (Renewable energy)	TJ	- -	-	142	226
	Total	TJ	3,911	3,849	4,155	4,088
	Fuel (Non-renewable energy)	TJ	1,425	1,354	1,420	1,375
Entire	Steam (Non-renewable energy)	TJ	41	49	53	61
	Electricity (Non-renewable energy)	TJ	2,444	2,444	2,393	2,309
	Electricity (Renewable energy)	TJ	2	3	289	344

Scope of aggregation: All domestic business sites of KT&G (138 buildings including manufacturing sites (Daejeon Plant 1 and 2, Yeongju Plant, Gwangju Plant, etc.), leased buildings, branches, offices, etc.) and overseas manufacturing sites (Indonesia, Russia, Türkiye), and domestic and overseas manufacturing sites of subsidiaries

Electricity consumption (MWh)

Subcategory	Unit	2020	2021	2022	2023
Total electricity consumption	MWh	240,858	238,866	256,712	251,547
Renewable electricity consumption	MWh	188	281	15,273	13,993
Percentage of renewable electricity consumption ¹⁾	%	0.1	0.1	5.9	5.6
Total electricity consumption	MWh	13,867	16,003	22,668	26,030
Renewable electricity consumption	MWh	0	0	14,818	23,494
Percentage of renewable electricity consumption	%	0.0	0.0	65.4	90.3
Total electricity consumption	MWh	254,725	254,869	279,380	277,577
Renewable electricity consumption	MWh	188	281	30,091	37,487
Percentage of renewable electricity consumption	%	0.1	0.1	10.8	13.5
	Total electricity consumption Renewable electricity consumption Percentage of renewable electricity consumption Total electricity consumption Renewable electricity consumption Percentage of renewable electricity consumption Total electricity consumption Renewable electricity consumption Percentage of renewable electricity Renewable electricity consumption	Total electricity consumption Renewable electricity consumption Percentage of renewable electricity consumption Total electricity consumption MWh Renewable electricity consumption MWh Percentage of renewable electricity consumption Total electricity consumption MWh Percentage of renewable electricity consumption MWh Renewable electricity consumption MWh Percentage of renewable electricity Percentage of renewable electricity	Total electricity consumption MWh 240,858 Renewable electricity consumption MWh 188 Percentage of renewable electricity consumption MWh 13,867 Total electricity consumption MWh 13,867 Renewable electricity consumption MWh 0 Percentage of renewable electricity consumption MWh 0.0 Total electricity consumption MWh 254,725 Renewable electricity consumption MWh 188 Percentage of renewable electricity MWh 188	Total electricity consumption MWh 240,858 238,866 Renewable electricity consumption MWh 188 281 Percentage of renewable electricity consumption MWh 13,867 16,003 Renewable electricity consumption MWh 13,867 16,003 Renewable electricity consumption MWh 0 0 0 Percentage of renewable electricity consumption MWh 254,725 254,869 Renewable electricity consumption MWh 188 281 Percentage of renewable electricity	Total electricity consumption MWh 240,858 238,866 256,712 Renewable electricity consumption MWh 188 281 15,273 Percentage of renewable electricity consumption MWh 13,867 16,003 22,668 Renewable electricity consumption MWh 13,867 16,003 22,668 Renewable electricity consumption MWh 0 0 0 14,818 Percentage of renewable electricity consumption MWh 254,725 254,869 279,380 Renewable electricity consumption MWh 188 281 30,091 Percentage of renewable electricity

Scope of aggregation: All domestic business sites of KT&G (138 buildings including manufacturing sites (Daejeon Plant 1 and 2, Yeongju Plant, Gwangju Plant, etc.), leased buildings, branches, offices, etc.) and overseas manufacturing sites (Indonesia, Russia, Türkiye), and domestic and overseas manufacturing sites of subsidiaries

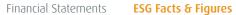
^{**} Verification status: Completed third-party verification for all business sites in the scope

The Data reflection of changes in overseas manufacturing site's emissions factor (electric power IEA, other than electric power IPCC) in connection to third-party verification

[&]quot; When calculating electricity consumption, 9.6MJ/kWh is applied in accordance with the Guidelines for Reporting and Certification of Emissions under the Emissions Trading Scheme (Ministry of Environment Notice) in Korea.

^{**} Verification status: Completed third-party verification for all business sites in the scope

¹⁾ Renewable electricity consumption rate: Percentage of electricity supplied by renewable energy among the total electricity consumption at business sites



GHG emissions (Scope 1, 2)

Subcategory	Unit	2020	2021	2022	2023
Total (Scope 1+2)	tCO ₂ eq	113,859	109,162	108,568	108,540
Direct emissions (Scope 1)	tCO _z eq	36,430	33,744	34,964	34,335
Indirect emissions (Scope 2)	tCO₂eq	77,429	75,418	73,604	74,205
GHG emission intensity (Scope 1+2)	tCO₂eq/ KRW 100 million	3.31	3.13	2.94	3.03
Total (Scope 1+2)	tCO ₂ eq	10,049	11,353	6,027	4,247
Direct emissions (Scope 1)	tCO _z eq	2,854	2,878	3,597	4,247
Indirect emissions (Scope 2)	tCO₂eq	7,194	8,475	2,431	0
Total (Scope 1+2)	tCO₂eq	123,908	120,516	114,595	112,787
Direct emissions (Scope 1)	tCO ₂ eq	39,284	36,622	38,561	38,583
Indirect emissions (Scope 2)	tCO₂eq	84,623	83,894	76,034	74,205
	Total (Scope 1+2) Direct emissions (Scope 1) Indirect emissions (Scope 2) GHG emission intensity (Scope 1+2) Total (Scope 1+2) Direct emissions (Scope 1) Indirect emissions (Scope 2) Total (Scope 1+2) Direct emissions (Scope 1)	Total (Scope 1+2) Direct emissions (Scope 1) ItCO2eq Indirect emissions (Scope 2) GHG emission intensity (Scope 1+2) Total (Scope 1+2) Direct emissions (Scope 1) ItCO2eq KRW 100 million Total (Scope 1+2) Direct emissions (Scope 1) ItCO2eq Indirect emissions (Scope 2) ItCO2eq Indirect emissions (Scope 2) Total (Scope 1+2) Direct emissions (Scope 1) ItCO2eq Direct emissions (Scope 1)	Total (Scope 1+2) tCO2eq 113,859 Direct emissions (Scope 1) tCO2eq 36,430 Indirect emissions (Scope 2) tCO2eq 77,429 GHG emission intensity (Scope 1+2) tCO2eq/KRW 100 million 3.31 Total (Scope 1+2) tCO2eq 10,049 Direct emissions (Scope 1) tCO2eq 2,854 Indirect emissions (Scope 2) tCO2eq 7,194 Total (Scope 1+2) tCO2eq 123,908 Direct emissions (Scope 1) tCO2eq 39,284	Total (Scope 1+2) tCO2eq 113,859 109,162 Direct emissions (Scope 1) tCO2eq 36,430 33,744 Indirect emissions (Scope 2) tCO2eq 77,429 75,418 GHG emission intensity (Scope 1+2) tCO2eq/KRW 100 million 3.31 3.13 Total (Scope 1+2) tCO2eq 10,049 11,353 Direct emissions (Scope 1) tCO2eq 2,854 2,878 Indirect emissions (Scope 2) tCO2eq 7,194 8,475 Total (Scope 1+2) tCO2eq 123,908 120,516 Direct emissions (Scope 1) tCO2eq 39,284 36,622	Total (Scope 1+2) tCO2eq 113,859 109,162 108,568 Direct emissions (Scope 1) tCO2eq 36,430 33,744 34,964 Indirect emissions (Scope 2) tCO2eq 77,429 75,418 73,604 GHG emission intensity (Scope 1+2) tCO2eq/KRW 100 million 3.31 3.13 2.94 Total (Scope 1+2) tCO2eq 10,049 11,353 6,027 Direct emissions (Scope 1) tCO2eq 2,854 2,878 3,597 Indirect emissions (Scope 2) tCO2eq 7,194 8,475 2,431 Total (Scope 1+2) tCO2eq 123,908 120,516 114,595 Direct emissions (Scope 1) tCO2eq 39,284 36,622 38,561

Based on market-based GHG emissions calculation method

GHG emissions (Scope 3)

	Unit	2020	2021	2022	2023
Other Indirect emissions (Scope 3)	tCO ₂ eq	451,093	421,864	697,091	326,621
Procured products and services	tCO _z eq	107,785	119,695	146,498	136,643
Capital goods	tCO _z eq	132,518	87,932	35,698	43,292
Fuel & energy related activities (Excluding the contents related to Scope 1 and 2)	tCO₂eq	12,639	13,621	15,525	15,893
Upstream transport & distribution	tCO₂eq	5,634	5,055	7,042	7,661
Waste from business sites	tCO _z eq	8,096	4,099	2,523	2,670
Business trip	tCO _z eq	319	405	1,965	2,471
Employee commuting	tCO _z eq	8,391	8,344	8,470	8,407
Upstream lease assets	tCO _z eq	-	-	-	-
Downstream transport & distribution	tCO _z eq	12,196	7,386	14,744	10,903
Processing of sold products	tCO _z eq	-	-	-	-
Use of sold products	tCO _z eq	53,668	52,090	398,866	57,830
Disposal of sold products	tCO₂eq	25,408	25,667	53,336	29,631
Downstream lease assets	tCO _z eq	0	2,660	2,328	1,221
Franchises	tCO₂eq	3	3	18	37
Investments	tCO₂eq	84,436	94,907	10,077	9,961

Scope of aggregation: 13 categories excluding Category 8 (Upstream leased assets) and Category 10 (Processing of sold products)

Scope of aggregation: All domestic business sites of KT&G (138 buildings including manufacturing sites (Daejeon Plant 1 and 2, Yeongju Plant, Gwangju Plant, etc.), leased buildings, branches, offices, etc.) and overseas manufacturing sites (Indonesia, Russia, Türkiye)

Verification status: Completed third-party verification for all business sites in the scope

[&]quot; Emission factor: In accordance with IEA (emission factor electric power at overseas sites) and IPCC (other than electric power) in connection with third-party verification

Renewable energy consumption: Sum of self-generation (solar power), PPA (Power Purchase Agreement), and Renewable Energy Certificates (REC), etc.

Verification status: Completed third-party verification for all business sites within the scope (Based on the GHG data management and collection, emission calculation, and reporting process)

Verification principle: ISO 14064-1:2018 (WRI/WBCSD GHG Protocol:2004, Corporate Value Chain (Scope 3) Accounting and Reporting Standard

Due to the expansion of the scope of aggregation and the enhancement of calculation methods, there are discrepancies with the data disclosed in the previous year.

Energy use (TJ)

Scope	Subcategory	Unit	2020	2021	2022	2023
	Total		2,277	2,209	2,338	2,309
	Fuel (Non-renewable energy)	TJ	678	626	650	636
	Steam (Non-renewable energy)	TJ	21	28	31	35
Domestic	Electricity (Non-renewable energy)	TJ	1,577	1,552	1,510	1,523
	Electricity (Renewable energy)	TJ	2	3	147	115
	Energy intensity	TJ/ KRW 100 million	0.07	0.06	0.06	0.06
	Total	ТЈ	171	190	266	306
	Fuel (Non-renewable energy)	TJ	53	54	68	80
Overseas	Steam (Non-renewable energy)	TJ	-	-	-	-
	Electricity (Non-renewable energy)	TJ	118	136	56	0
	Electricity (Renewable energy)	TJ	-	-	142	226
	Total	TJ	2,448	2,399	2,604	2,615
	Fuel (Non-renewable energy)	TJ	731	680	718	716
Entire	Steam (Non-renewable energy)	TJ	21	28	31	35
	Electricity (Non-renewable energy)	TJ	1,694	1,688	1,567	1,523
	Electricity (Renewable energy)	TJ	2	3	289	341

Scope of aggregation: All domestic business sites of KT&G (138 buildings including manufacturing sites (Daejeon Plant 1 and 2, Yeongju Plant, Gwangju Plant, etc.), leased buildings, branches, offices, etc.) and overseas manufacturing sites (Indonesia, Russia, Türkiye)

Electricity consumption (MWh)

Scope	Subcategory	Unit	2020	2021	2022	2023
	Total electricity consumption	MWh	164,433	161,921	172,604	172,260
Domestic	Renewable electricity consumption	MWh	188	281	15,273	13,609
Domestic	Percentage of renewable electricity consumption ¹⁾	%	0.1	0.2	8.8	7.9
	Total electricity consumption	MWh	12,247	14,199	20,675	23,494
Overseas	Renewable electricity consumption	MWh	0	0	14,818	23,49
Overseas	Percentage of renewable electricity consumption	0/0	0	0	71.7	100.0
	Total electricity consumption	MWh	176,680	176,120	193,279	195,754
Entire	Renewable electricity consumption	MWh	188	281	30,091	37,103
LIMIC	Percentage of renewable electricity consumption	%	0.1	0.2	15.6	19.0
	Сотвитрион					

Scope of aggregation: All domestic business sites of KT&G (138 buildings including manufacturing sites (Daejeon Plant 1 and 2, Yeongju Plant, Gwangju Plant, etc.), leased buildings, branches, offices, etc.) and overseas manufacturing sites (Indonesia, Russia, Türkiye)

Verification status: Completed third-party verification for all business sites in the scope

Data reflection of changes in overseas manufacturing site's emissions factor (electric power IEA, other than electric power IPCC) in connection to third-party verification

[&]quot; When calculating electricity consumption, 9.6MJ/kWh is applied in accordance with the Guidelines for Reporting and Certification of Emissions under the Emissions Trading Scheme (Ministry of Environment Notice) in Korea.

¹⁾ Renewable electricity consumption rate: Percentage of electricity supplied by renewable energy among the total electricity consumption at business sites

Water resources management

Scope	Subcategory	Unit	2020	2021	2022	2023
	Total water withdrawal	ton	594,269	538,346	522,708	534,285
	Service water	ton	489,651	444,569	453,298	478,377
	Ground water	ton	104,618	93,777	69,410	55,908
	Total water discharge	ton	171,993	151,236	153,218	144,829
	Surface water (Fresh water)	ton	57,702	51,548	48,246	46,257
Domestic	Discharge to a third-party	ton	114,291	99,688	104,972	98,572
	Total water consumption (Withdrawal-discharge)	ton	422,276	387,110	369,490	389,456
	Water recycling amount	ton	-	436	7,653	23,822
	Water withdrawal intensity	ton/ KRW 100 million	17.30	15.42	14.15	14.90
	Total water withdrawal	ton	171,898	204,977	210,306	164,943
	Service water	ton	28,764	29,074	32,650	28,928
	Ground water	ton	143,134	175,903	177,656	136,015
	Total water discharge	ton	21,598	27,893	29,997	26,346
Overseas	Surface water (Fresh water)	ton	-	-	6,427	6,985
	Discharge to a third-party	ton	21,598	27,893	23,570	19,361
	Total water consumption (Withdrawal-discharge)	ton	150,300	177,084	180,309	138,597
	Water recycling amount	ton	-	-	1,320	6,287

Subcategory	Unit	2020	2021	2022	2023
Total water withdrawal	ton	766,167	743,323	733,014	699,228
Service water	ton	518,415	473,643	485,948	507,305
Ground water	ton	247,752	269,680	247,066	191,923
Total water discharge	ton	193,591	179,129	183,215	171,175
Surface water (Fresh water)	ton	57,702	51,548	54,673	53,242
Discharge to a third-party	ton	135,889	127,581	128,542	117,933
Total water consumption (Withdrawal-discharge)	ton	572,576	564,194	549,799	528,053
Water recycling amount	ton	-	436	8,973	30,109
	Total water withdrawal Service water Ground water Total water discharge Surface water (Fresh water) Discharge to a third-party Total water consumption (Withdrawal-discharge)	Total water withdrawal ton Service water ton Ground water ton Total water discharge ton Surface water (Fresh water) ton Discharge to a third-party ton Total water consumption (Withdrawal-discharge) ton	Total water withdrawal Service water ton 518,415 Ground water ton 247,752 Total water discharge ton 193,591 Surface water (Fresh water) Discharge to a third-party ton 572,576	Total water withdrawal ton 766,167 743,323 Service water ton 518,415 473,643 Ground water ton 247,752 269,680 Total water discharge ton 193,591 179,129 Surface water (Fresh water) ton 57,702 51,548 Discharge to a third-party ton 135,889 127,581 Total water consumption (Withdrawal-discharge) ton 572,576 564,194	Total water withdrawal ton 766,167 743,323 733,014 Service water ton 518,415 473,643 485,948 Ground water ton 247,752 269,680 247,066 Total water discharge ton 193,591 179,129 183,215 Surface water (Fresh water) ton 57,702 51,548 54,673 Discharge to a third-party ton 135,889 127,581 128,542 Total water consumption (Withdrawal-discharge) ton 572,576 564,194 549,799

Scope of Aggregation: Domestic manufacturing sites (Daejeon 1, Daejeon 2, Yeongju, Gwangju, Cheonan, Gimcheon) and overseas manufacturing sites (Indonesia, Türkiye, Russia) ** Wastewater discharge: Wastewater discharge of all sites in the scope (Gimcheon is calculated as the amount of wastewater inflow)

Waste discharge (by type)

Scope	Subcategory	Unit	2020	2021	2022	2023
	Subtotal waste emitted	ton	9,863	8,939	9,974	12,442
Domestic	General	ton	5,812	4,779	4,806	5,739
	Designated	ton	4,051	4,161	5,167	6,703
	Subtotal waste emitted	ton	1,647	1,442	2,206	2,668
Overseas	General	ton	1,613	1,398	2,154	2,599
	Designated	ton	34	44	52	69
	Subtotal waste emitted	ton	11,509	10,382	12,179	15,109
Entire	General	ton	7,425	6,177	6,960	8,338
	Designated	ton	4,085	4,205	5,219	6,771

Scope of Aggregation: Domestic manufacturing sites (Daejeon 1, Daejeon 2, Yeongju, Gwangju, Cheonan, Gimcheon) and overseas manufacturing sites (Indonesia, Türkiye, Russia)

Waste discharge (by treatment)

Scope	Subcategory	Unit	2020	2021	2022	2023
	Subtotal waste emitted	ton	9,863	8,939	9,974	12,442
	General (Incineration)	ton	3,642	2,239	1,613	1,637
	General (Landfill)	ton	-	-	2	-
	General (Recycling)	ton	403	569	668	659
	General (Recycling with energy recovery)	ton	910	1,780	2,524	3,437
	General (Non-recycling and others)	ton	857	191	-	-
	Designated (Incineration)	ton	10	9	12	64
Domestic	Designated (Landfill)	ton	3	18	3	3
5011165416	Designated (Recycling)	ton	3,980	4,081	5,108	6,541
	Designated (Recycling with energy recovery)	ton	58	53	44	96
	Designated (Non-recycling and others)	ton	-	-	-	-
	Construction (Landfill)	ton				6
	Waste recycling rate	%	54.3	72.5	83.7	86.3
	Waste emission intensity	ton/ KRW 100 million	0.29	0.26	0.27	0.35
	Subtotal waste emitted	ton	1,647	1,442	2,206	2,668
	General (Incineration)	ton	-	149	234	421
	General (Landfill)	ton	414	351	396	295
	General (Recycling)	ton	1,199	898	1,524	1,883
0	General (Non-recycling and others)	ton	-	-	-	-
Overseas	Designated (Incineration)	ton	7	2	5	2
	Designated (Landfill)	ton	-	-	-	-
	Designated (Recycling)	ton	26	42	47	67
	Designated (Non-recycling and others)	ton	-	-	-	-
	Waste recycling rate	%	74.4	65.2	71.2	73.1

Scope	Subcategory	Unit	2020	2021	2022	2023
	Subtotal waste emitted	ton	11,509	10,382	12,179	15,109
	General (Incineration)	ton	3,642	2,388	1,847	2,059
	General (Landfill)	ton	414	351	399	295
	General (Recycling)	ton	2,512	3,247	4,715	5,979
	General (Others)	ton	857	191	-	-
Entire	Designated (Incineration)	ton	17	11	16	65
	Designated (Landfill)	ton	3	18	3	3
	Designated (Recycling)	ton	4,065	4,176	5,199	6,703
	Construction (Landfill)	ton				6
	Waste recycling rate	0/0	57.1	71.5	81.4	83.9

Scope of Aggregation: Domestic manufacturing sites (Daejeon 1, Daejeon 2, Yeongju, Gwangju, Cheonan, Gimcheon) and overseas manufacturing sites (Indonesia, Türkiye, Russia)

Air pollutant emissions

Scope	Subcategory	Unit	2020	2021	2022	2023
Domestic	Subtotal	ton	11.66	18.69	28.27	18.68
	NOx	ton	9.18	14.82	23.66	14.53
	SOx	ton	0.05	0.02	0.28	0.19
	Dust (PM)	ton	2.43	3.85	4.33	3.95

Scope: 6 domestic manufacturing sites (Daejeon Plant 2 was added in 2022)

Water pollutant emissions

Subcategory	Unit	2020	2021	2022	2023
Subtotal	ton	5.17	6.16	4.56	5.87
BOD	ton	0.58	1.28	0.41	0.47
COD	ton	2.11	1.97	0.00	-
Total organic carbon	ton	0.00	0.00	1.46	1.54
SS	ton	1.01	1.52	1.48	1.76
T-N	ton	1.43	1.38	1.16	1.99
T-P	ton	0.04	0.03	0.05	0.12
	BOD COD Total organic carbon SS T-N	BOD ton COD ton Total organic carbon ton SS ton T-N ton	BOD ton 0.58 COD ton 2.11 Total organic carbon ton 0.00 SS ton 1.01 T-N ton 1.43	BOD ton 0.58 1.28 COD ton 2.11 1.97 Total organic carbon ton 0.00 0.00 SS ton 1.01 1.52 T-N ton 1.43 1.38	Subcategory Unit 2020 2021 2022 Subtotal ton 5.17 6.16 4.56 BOD ton 0.58 1.28 0.41 COD ton 2.11 1.97 0.00 Total organic carbon ton 0.00 0.00 1.46 SS ton 1.01 1.52 1.48 T-N ton 1.43 1.38 1.16 T-P ton 0.04 0.03 0.05

Scope: Domestic manufacturing sites (Daejeon 1, Daejeon 2, Yeongju, Gwangju, Gimcheon, Cheonan), Daejeon Plant 2 has been included in the scope of aggregation since 2022.

Environmental investment

Scope	Subcategory	Unit	2020	2021	2022	2023
Domestic	Environmental investment plan	KRW million	6,379	5,374	8,724	39,949
	Environmental investment practice	KRW million	6,615	6,011	10,571	31,946
	Execution rate	%	103.7	111.9	121.2	80.0

Scope of Environmental Investment: Domestic manufacturing sites (Daejeon 1, Daejeon 2, Yeongju, Gwangju, Gimcheon, Cheonan) and the headquarters site

Purchase of eco-friendly packaging materials Status

Scope	Subcategory	Unit	2020	2021	2022	2023
		KRW 10 million	11,132	11,513	18,042	18,803
	Recyclable Packaging Materials	ton	29,163	28,163	43,737	40,923
	Recyclable I decaying Materials	Rate (in weight basis)	93.0	93.5	95.9	96.3
	Renewable packaging materials	KRW 10 million	10,334	10,736	17,061	17,799
		ton	27,298	26,402	41,832	39,018
Danastia		Rate (in weight basis)	87.1	87.6	91.7	91.8
Domestic	Eco-friendly packaging materials	KRW 10 million	11,132	11,513	18,042	18,803
		ton	29,163	28,163	43,737	40,923
	teo menory pockaging materials	Rate (in weight basis)	93.0	93.5	95.9	96.3
		KRW 10 million	11,768	12,163	19,033	19,687
	Total purchase amount	ton	45,065	37,290	45,629	42,513
	iotai parchase amount	Rate (in weight basis)	100	100	100	100

According to KT&G's Sustainable Product Policy, "eco-friendly materials" refer to externally eco-friendly certified materials, recycled materials, recyclable materials, renewable materials, biomass materials, and compostable materials.

Verification status: Third party verification of Environmental Information Verification Center linked to Environmental Information Disclosure System completed.

The data verification confirmation for the previous year is December of the following year, and the data may be corrected according to the verification results.

Due to the refinement of packaging material classification, changes occurred in the 2022 data.

Financial Statements

ESG Facts & Figures

Group Subsidiaries KT&G KGC Yungjin Pharm COSMOCOS Tae-A Industrial KGCYebon

Packaging materials

Scope	Subcategory	Unit	Scope (cost to sales cost)	Recycled and certified materials (relative to total weight)
Domestic	Wood/paper fiber	0/0	12.3	100.0
	Metal (Aluminum or steel)	%	0.7	0.0

Use of 100% recycled and certified raw materials for wood/paper packaging by 2023

Use of plastic packaging materials

Scope	Subcategory	Unit	2020	2021	2022	2023
	Total weight of all plastic packaging ¹⁾	ton	1,903	1,795	2,044	1,994
Domestic	Percentage of recyclable plastic packaging	%	95	95.6	96.2	95.6

Due to the refinement of packaging material classification, changes occurred in the 2022 data.

Employment

Scope	Subcategory	Unit	2020	2021	2022	2023
Domestic	Subtotal	person	4,331	4,311	4,469	4,378
	Subtotal	person	3,563	3,889	4,979	5,189
	Türkiye	person	77	84	111	159
Overseas	Indonesia	person	3,176	3,568	4,559	4,519
	Russia	person	133	180	247	357
	Others	person	177	57	62	154
	Total	person	7,894	8,200	9,448	9,567
Entire	Percentage of overseas employees	%	45.4	47.4	52.7	54.2

Based on direct employment (full-time employees, contract workers)

Female employees

Scope	Subcategory	Unit	2020	2021	2022	2023
	Percentage of female employees	0/0	10.3	10.1	10.3	10.6
Domestic	Percentage of female employees in departments ¹⁾ generating profit	%	7.2	7.2	7.4	7.9
	Percentage of female employees in STEM ²⁾ -related positions	%	11.1	10.9	11	10.7
	Percentage of female employees	0/0	18.1	17.3	16.2	16.1
Overseas	Percentage of female employees in departments generating profit	%	N/A	N/A	N/A	9.8
	Percentage of female employees in STEM-related positions	%	N/A	N/A	N/A	31.3
	Percentage of female employees	0/0	13.8	13.5	13.4	13.6
Entire	Percentage of female employees in departments generating profit	%	N/A	N/A	N/A	9.1
	Percentage of female employees in STEM-related positions	%	N/A	N/A	N/A	17.2

From the 2023 data onwards, overseas business sites are being aggregated.

As of 2023, metal packaging is currently being replaced with recyclable paper packaging, and the use of new metal packaging is being restricted.

¹⁾ Revenue-generating departments

⁻ Domestic: Sales, Marketing, NGP, Overseas Business Division, APAC & Eurasia CIC (including affiliated institutions)

⁻ Overseas: Marketing, Sales personnel (including Regional Office)

²⁾ STEM-related positions

⁻ Domestic: R&D, SCM (Raw Material Business Office, Gimcheon Plant), Manufacturing HQ (including affiliated institutions), APAC & Eurasia Manufacturing HQ, Platform Development Center in NGP HQ, IT HQ, New Material Development Center

⁻ Overseas: R&D, Manufacturing, IT personnel



Manager position

Scope	Subcategory	Unit	2020	2021	2022	2023
	Subtotal (Executives - Middle-level managers)	person	2,009	1,936	1,903	1,849
	Subtotal (Executives - Junior managers)	person	3,117	3,069	3,073	3,039
	Male executives	person	60	52	44	55
	Male managers in charge	person	289	304	317	322
Domestic	Male middle-level managers	person	1,481	1,404	1,365	1,287
	Male junior managers	person	980	1,006	1,032	1,047
	Female executives	person	1	1	1	1
	Female managers in charge	person	13	16	18	21
	Female middle-level managers	person	165	159	158	163
	Female junior managers	person	128	127	138	143
	Percentage of female managers	%	8.9	9.1	9.3	10.0
	Subtotal (Executives - Middle-level managers)	person	412	510	626	784
	Subtotal (Executives - Junior managers)	person	737	885	1073	1354
	Male executives	person	3	2	1	1
	Male managers in charge	person	79	80	97	103
Overseas	Male middle-level managers	person	264	350	417	513
	Male junior managers	person	179	210	242	366
	Female executives	person	-	1	1	1
	Female managers in charge	person	19	15	18	33
	Female middle-level managers	person	47	62	92	133
	Female junior managers	person	146	165	205	204
	Percentage of female managers	%	16.0	15.3	17.7	21.3

Scope	Subcategory	Unit	2020	2021	2022	2023
	Subtotal (Executives - Middle-level managers)	person	2,421	2,446	2,529	2,633
	Subtotal (Executives - Junior managers)	person	3,854	3,954	4,146	4,393
	Male executives	person	63	54	45	56
	Male managers in charge	person	368	384	414	425
Entire	Male middle-level managers	person	1,745	1,754	1,782	1,800
	Male junior managers	person	1,159	1,216	1,274	1,413
	Female executives	person	1	2	2	2
	Female managers in charge	person	32	31	36	54
	Female middle-level managers	person	212	221	250	296
	Female junior managers	person	274	292	343	347
	Percentage of female managers	%	10.1	10.4	11.4	13.4

Management positions: Executives, Managers, Middle Managers

Equal wage (percentage of the average wage of women to men, %)

Scope	Subcategory	Unit	2020	2021	2022	2023
Domestic	Average gender wage gap ¹⁾	9/0	0.5	1.7	-1.0	0.1
	Median gender wage gap	0/0	0.8	0.4	0.0	-0.4
	Average gender incentive gap	%	5.1	2.0	2.2	0.3
	Median gender incentive gap	%	2.4	0.4	1.3	0.2

Based on level-4 basic salary + service allowance based on direct employment

Middle-level managers include domestic grades 1 to 4 and equivalent positions, and overseas G3/M3, excluding managers in charge.

Calculation method: (Average wage of men-average wage of women)/average wage of men*100

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Average service period

Scope	Subcategory	Unit	2020	2021	2022	2023
Domostic	Male	year	17.7	17.5	17.0	17.0
Domestic	Female	year	15.1	14.9	14.3	14.5
Overseas	Male	year	N/A	N/A	N/A	3.7
	Female	year	N/A	N/A	N/A	9.9

Calculating years of service based on the date of joining, for direct employment (full-time, contract)

Aggregation for overseas business sites began in 2023.

Employment of persons with disabilities

Scope	Subcategory	Unit	2020	2021	2022	2023
Domestic	Employees with disabilities	person	126	104	103	91
	Employment rate for persons with disabilities	%	2.9	2.4	2.3	2.1
	Subcategory: Internal recruiting	%	95.9	98.7	95.2	93.8

Based on direct employment (full-time employees, contract workers)

Age

2023 KT&G ESG FACTBOOK

Scope	Subcategory	Unit	2020	2021	2022	2023
	Total	person	4,331	4,311	4,469	4,378
Domostis	Under 30	person	489	539	677	668
Domestic	30-49	person	2,349	2,226	2,089	2,050
	50 and older	person	1,493	1,546	1,703	1,660
	Total	person	-	-	-	5,189
Oversees	Under 30	person	-	-	-	2,074
Overseas	30-49	person	-	-	-	2,900
	50 and older	person	-	-	-	215

Based on direct employment (full-time employees, contract workers)

New employment

Scope		Subcategory	Unit	2020	2021	2022	2023
	Total		person	163	233	376	199
		Male	person	116	192	309	163
	By gender	Female	person	47	41	67	36
	By age	Under 30	person	33	132	225	76
		30-49	person	90	58	116	100
Domestic		50 and older	person	40	43	35	23
Domestic		Executives	person	-	-	-	1
		Managers in charge	person	1	2	2	5
	By position	Middle-level managers	person	13	3	3	12
		Junior managers and associates	person	149	228	371	181
	Internal recruitir	ng	%	95.9	98.7	95.2	93.8
Overseas	Total		person	1,674	1,723	2,519	2,519

Based on direct employment (full-time employees, contract workers)

Aggregation for overseas business sites began in 2023.

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Turnover

Scope	Subcategory	Unit	2020	2021	2022	2023
	Total	person	197	244	312	183
	Male	person	145	197	270	155
	Female	person	52	47	42	28
	Under 30	person	18	22	43	35
	30-49	person	33	39	58	41
	50 and older	person	146	183	211	107
Domestic	Executives	person	6	12	10	3
	Managers in charge	person	2	4	19	2
	Middle-level managers	person	109	121	135	82
	Junior managers and associates	person	80	107	148	96
	Turnover rate	%	4.5	5.7	7.0	4.2
	Voluntary turnover rate ¹⁾	%	0.3	0.6	1.3	1.2
	Female employee turnover rate	%	26.4	19.3	13.5	15.3

¹⁾ Voluntary turnover rate: No. of persons who left the company based on direct employment / total employees

Promotion

Scope	Subcategory	Unit	2020	2021	2022	2023
Domestic	Proportion of female employees among those promoted	%	9.6	8.0	8.9	7.1

CI (Culture Index) diagnosis results

Scope	Subcategory	Unit	2020	2022	2023
Domestic	Engagement of corporate culture	%	80.9	81.33	81.75

CI: Index to diagnose KT&G's corporate culture that consists of five areas, including corporate vision, leadership, work, and D&I, since 2022.

Childbirth leave and childcare leave

ale employees taking childbirth leave emale employees taking childbirth leave ate of male returning to work ter childbirth leave	person person	54 20	75 17	79	61
ate of male returning to work		20	17	13	1/
<u> </u>	0/				14
	%	100.0	100.0	100.0	100.0
ate of female returning to work ter childbirth leave	%	100.0	100.0	100.0	100.0
ale employees taking childcare leave	person	12	22	30	47
emale employees taking childcare leave	person	23	24	19	29
ate of male returning to work ter childcare leave	%	100.0	95.5	93.3	100.0
ate of female returning to work ter childcare leave	%	100.0	91.7	100.0	100.0
ate of male retiring within 12 months iter returning to work from childcare leave	%	8.3	9.1	-	4.3
ate of female retiring within 12 months fer returning to work from childcare leave	%	-	-	-	-
	ter childbirth leave ale employees taking childcare leave and employees taking childcare leave ate of male returning to work ter childcare leave ate of female returning to work ter childcare leave ate of male retiring within 12 months ter returning to work from childcare leave ate of female retiring within 12 months	ter childbirth leave ale employees taking childcare leave person amale employees taking childcare leave person atte of male returning to work ter childcare leave atte of female returning to work ter childcare leave atte of male retiring within 12 months ter returning to work from childcare leave atte of female retiring within 12 months ter of female retiring within 12 months	ter childbirth leave ter childbirth leave ale employees taking childcare leave person 12 anale employees taking childcare leave person 23 atte of male returning to work ter childcare leave atte of female returning to work ter childcare leave atte of male retiring within 12 months ter returning to work from childcare leave atte of female retiring within 12 months ter of female retiring within 12 months	ter childbirth leave ale employees taking childcare leave person 12 22 smale employees taking childcare leave person 23 24 site of male returning to work ter childcare leave work ter childcare leave 96 100.0 95.5 site of female returning to work ter childcare leave 96 100.0 91.7 site of male retiring within 12 months ter returning to work from childcare leave 96 8.3 9.1 site of female retiring within 12 months	ter childbirth leave ter childbirth leave ale employees taking childcare leave person 12 22 30 anale employees taking childcare leave person 23 24 19 atte of male returning to work ter childcare leave which is a second of the s

There may be some changes according to employees' leave end date and aggregation criteria.

Union membership

Scope	Subcategory	Unit	2020	2021	2022	2023
	Employees eligible for membership	person	3,679	3,583	3,640	3,698
Domestic	Union members	person	3,679	3,583	3,640	3,698
	Union membership rate	<u>%</u>	100	100	100	100

It is assessed every other year. Target for 2022: 80.0 points

CI diagnosis not conducted in 2021

Paid parental leave for employees(primary and non-primary caregivers) is available for two years per child.

Employee training

Scope	Subcategory	Unit	2020	2021	2022	2023
	Total number of trainees	person	61,054	67,311	56,329	66,296
	Male	person	-	59,894	49,861	58,225
	Female	person	-	7,417	6,468	8,071
	Annual average training expense per employee	KRW thousand	1,030	1,079	855	1,370
	Male	KRW thousand/ person	-	1,075	845	1,355
	Female	KRW thousand/ person	-	1,122	950	1,508
	Executives	KRW thousand/ person	-	-	8,817	8,676
	Managers in charge	KRW thousand/ person	-	-	1,840	4,662
	Middle-level managers	KRW thousand/ person	-	-	758	1,480
	Junior managers	KRW thousand/ person	-	-	766	911
	Staff	KRW thousand/ person	-	-	430	377
Domestic	On the job training	KRW thousand/ person	-	550	350	384
	Leadership training	KRW thousand/ person	-	260	114	172
	General competency training	KRW thousand/ PerKRW thousand/ personson	-	487	391	814
	Annual average time spent on training per employee	hour/person	172	110	103	115
	Male	hour/person	-	107	100	110
	Female	hour/person	-	138	137	159
	Executives	hour/person	-	-	161	212
	Managers in charge	hour/person	-	-	112	157
	Middle-level managers	hour/person	-	-	98	111
	Junior managers	hour/person	-	-	125	139
	Executives	hour/person	-	43	23	21
	Managers in charge	hour/person	-	7	9	5
	Middle-level managers	hour/person	-	60	72	88

Performance evaluation

Scope	Subcategory	Unit	2020	2021	2022	2023
Domestic	Employees subject to evaluation ¹⁾	person	3,886	,	3,825	4,027
	Percentage of employees evaluated	0/0	100	100	100	100

¹⁾ All level-1 and lower employees subject to performance/capability evaluations, excluding persons on leave, new employees, employees planning to retire, and separately evaluated personnel according to company regulations (dispatched to the Group subsidiaries, etc.)

Human rights protection

Scope	Subcategory	Unit	2020	2021	2022	2023
	Sexual harassment prevention training	time	1	2	1	3
Domestic	Completion ratio of sexual harassment prevention training	9/0	98.5	99.4	98.3	97.6

Based on employees in office (full-time employees)

Industrial accident

Scope	Subcategory	Unit	2020	2021	2022	2023
Domestic	Number of victims ¹⁾	person	2	5	5	9
	Industrial accident rate	%	0.042	0.106	0.112	0.202
Overseas	Number of victims	person	4	6	11	5
	Industrial accident rate	%	0.117	0.178	0.232	0.118
	Number of victims	person	6	11	16	14
Entire	Industrial accident rate	0/0	0.073	0.136	0.174	0.161
	Total working hour	hour	16,649,929	21,629,938	18,464,789	16,905,298

Due to the enhancement of calculation standards for the number of industrial accident victims at overseas business sites and correction of data errors, there are discrepancies with the data disclosed in the previous year.

¹⁾ Including full-time employees, contract workers, daily workers

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Work loss

Scope	Subcategory	Unit	2020	2021	2022	2023
Dti-	(Employee) LTIR ¹⁾	-	0.051	0.130	0.107	0.205
Domestic	(Partners) LTIR	- -	0.309	0.568	0.639	0.448
0	(Employee) LTIR	-	0.091	0.086	0.241	0.123
overseas	(Partners) LTIR	-	-	-	-	-
Entire	(Employee) Total of LTIR	-	0.072	0.102	0.173	0.166
	(Partners) Total of LTIR	-	0.309	0.568	0.607	0.439

Including full-time employees, contract workers, daily workers. In case of partner companies, it refers to resident subcontractors.

ISO certification status

Scope	Subcategory	Unit	2020	2021	2022	2023
	ISO 14001 certification					
	Certification rate	%	66.7	83.3	83.3	100
	Number of business site obtained the certification	site	4	5	5	6
	Number of business site eligible to obtain	site	6	6	6	6
	ISO 9001 certification					
	Certification rate	%	83.3	83.3	83.3	100
Domestic	Number of business site obtained the certification	site	5	5	5	6
	Number of business site eligible to obtain	site	6	6	6	6
	ISO 45001 certification					
	Certification rate	%	-	83.3	83.3	100
	Number of business site obtained the certification	site	-	5	5	6
	Number of business site eligible to obtain	site	-	6	6	6

Scope	Subcategory	Unit	2020	2021	2022	2023
	ISO 50001 certification					
	Certification rate	%	-	83.3	83.3	83.3
	Number of business site obtained the certification	site	-	5	5	5
	Number of business site eligible to obtain	site	-	6	6	6
	ISMS-P certification					
	Certification rate	º/o	100	80.0	100	100
	Number of business site obtained the certification	site	4	4	5	5
	Number of business site eligible to obtain	site	4	5	5	5
Domestic	ISO 27001 certification					
	Certification rate	0/0	100	100	100	100
	Number of business site obtained the certification	site	5	6	6	6
	Number of business site eligible to obtain	site	5	6	6	6
	Business Continuity Management System (ISO 22301) certification					
	Certification rate	%	_		100	100
	Number of worksites obtained the certification	site	-	-	4	4
	Number of worksites eligible to obtain	site	-	-	4	4

Added "SangSang Planet" to the ISMS-P and ISO 27001 acquisition target in 2021

Purchase and use of raw materials

Scope	Subcategory	Unit	2020	2021	2022	2023
Domestic	Purchasing of raw materials (leaf tobacco, tobacco sheet, auxiliary material) ¹⁾	KRW million	292,987	255,138	251,281	314,763
	Raw materials consumption	ton	41,665	38,579	43,316	40,635

Some purchase details or raw materials based on domestic sites are sourced through overseas sites.

No casualty accidents at domestic or overseas business sites between 2020-2023

¹⁾ LTIR (Lost Time Injuries Rate) = (Number of accidents / Total labor hour) x 200,000

Reacquired ISO 22301 in 2022 (ISO 22301 certified sites: IDC (Internet Data Center), Daejeon Plant, Yeongju Plant, and Gwangju Plant, which have IT servers)

¹⁰ Due to changes in aggregation criteria, it differs from the publicly disclosed data of previous years (same as the business report, excluding processing costs of Tae-A Industrial)

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Leaf tobacco partner

Subcategory	Unit	2020	2021	2022	2023
Domestic partners (farmers)	person	2,960	2,854	2,706	2,365
Amount of domestic purchasing ¹⁾	KRW 100 million	961	1,071	1,124	1,009
Overseas partners	company	19	20	17	18
Amount of overseas purchasing	KRW 100 million	1,969	1,480	1,389	2,139
Total amount of purchasing	KRW 100 million	2,930	2,551	2,513	3,148
	Amount of domestic purchasing ¹⁾ Overseas partners Amount of overseas purchasing	Domestic partners (farmers) person Amount of domestic purchasing ¹⁾ KRW 100 million Overseas partners company Amount of overseas purchasing KRW 100 million	Domestic partners (farmers) person 2,960 Amount of domestic purchasing ¹⁾ KRW 100 million 961 Overseas partners company 19 Amount of overseas purchasing KRW 100 million 1,969	Domestic partners (farmers) person 2,960 2,854 Amount of domestic purchasing ¹⁾ KRW 100 million 961 1,071 Overseas partners company 19 20 Amount of overseas purchasing KRW 100 million 1,969 1,480	Domestic partners (farmers) person 2,960 2,854 2,706 Amount of domestic purchasing ¹⁾ KRW 100 million 961 1,071 1,124 Overseas partners company 19 20 17 Amount of overseas purchasing KRW 100 million 1,969 1,480 1,389

¹⁾ Including purchasing of tobacco sheet from Tae-a Industrial (toll processing cost)

Purchase of entire domestic leaf tobacco

Scope	Subcategory	Unit	2020	2021	2022	2023
Domestic	Purchasing volume	ton	7,741	8,013	7,224	6,240
Domestic	Purchasing amount	KRW 100 million	745	802	718	655

NTM (Non-Tobacco Material) partners

Scope	Subcategory	Unit	2020	2021	2022	2023
	Domestic partners	company	70	76	82	89
	Domestic purchasing	KRW 100 million	5,173	6,871	10,261	9,050
D + i -	Overseas partners	company	10	11	10	12
Domestic	Overseas purchasing	KRW 100 million	445	395	384	291
	Total number of partners	company	80	87	92	101
	Total amount of purchasing	KRW 100 million	5,618	7,266	10,645	9,341

Support for partners

Scope	Subcategory	Unit	2020	2021	2022	2023
Domestic	Early payment of purchasing amount	KRW million	27,234	64,383	96,610	158,023

Partner opinion collection channels

Scope	Subcategory	Unit	2020	2021	2022	2023
	Channel operations (workshop, survey, etc.)	time	1	1	2	2
Domestic	Cases received ¹⁾	case	-	-	67	14
	Handling rate	9/0	-	-	36	100

No. of cases of partner opinions collected through a survey in 2023

Haearin project

Scope	Subcategory	Unit	2020	2021	2022	2023
Domestic	Number of farmers	person	22	19	21	20
	Purchasing of dried red pepper	kg	11,640	10,680	9,750	9,810
	Purchasing amount of dried red pepper	KRW 100 million	3.0	2.0	1.9	2.1

Contributions and other expenditures

Scope	Subcategory	Unit	2020	2021	2022	2023
Domestic	Lobbying	KRW million	-	-	-	-
	Political contributions	KRW million	-	-	-	-
	Industry associations	KRW million	26	27	175	276
	Charitable donations	KRW million	5,085	40,178	5,235	3,925

Donations, sponsorships, political funds, election funds related to voting, and lobbying funds for political organizations for political purposes are strictly prohibited in accordance with Article 31 of the Political Funds Act of the Republic of Korea (which prohibits political contributions from foreigners, domestic and foreign corporations or organizations, and restricts political contributions made with funds related to corporations or organizations) and the KT&G Group Ethics Charter.



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Board of Directors (BOD)

Scope	Subcategory	Unit	2020	2021	2022	2023
Domestic	Number of BOD meetings held	time	14	13	12	16
	Attendance rate of non-executive directors	%	100.0	97.2	100.0	100.0

Compensation

Scope	Subcategory	Unit	2020	2021	2022	2023
	Director compensation (all directors and auditors)	KRW million	2,330	5,111	2,709	3,050
	CEO salary	KRW million	1,173	2,557	1,548	1,677
Domestic	Average salary of employees	KRW million	88	90	90	99
	CEO salary compared with average employee salary	0/0	7.50	3.52	5.81	5.90
		time	13	28	17	17

ESG evaluation

Scope	Subcategory	Unit	2020	2021	2022	2023
	KCGS	rating	A	A	A	A+
	MSCI	rating	А	AA	AA	AA
Domestic	CDP Climate Change	rating	-	C	A-	A-
	CDP Water	rating	-	В	A-	Α
	Sustinvest ¹⁾	rating	AA	AA	AA	A

¹⁾ Based on overall grades

R&D

Scope	Subcategory	Unit	2020	2021	2022	2023
Domestic	R&D investment	KRW million	26,317	39,206	23,063	25,068
	R&D performance	case	59	61	67	65
	R&D reseacher	person	180	185	187	188
	Patents (owned) ¹⁾	case	514	781	1,258	1,853

¹⁾ Including overseas patents

Violation of laws and regulations

Scope	Subcategory	Unit	2020	2021	2022	2023
	Fair trade related legal sanctions	case	-	-	-	-
Domestic	Monetary sanctions of administrative/public organizations (environment)	KRW million	8.4	0.8	5.3	5.6
	Monetary sanctions of administrative/public organizations (safety)	KRW million	5.1	2.0	15.5	3.4
	Violation of display advertising regulation	case	-	-	-	-
	Personal information infringement	case	-	-	-	-

^{*} There are no unfair trade-related investigations under progress.

Reports received through the unethical conduct reporting channel in 2023

Scope	Unit	Corruption/ bribery	Discrimination, harassment, sexual harassment	Customer information leak	Conflict of interests	Money laundering/ internal trading	Othersr ¹⁾	Total
Domestic	Case	4	8	-	-	-	77	89

^{*} The number of incidents and accidents received by the existing audit planning team has been changed to the number of cases received through the "unethical behavior reporting channel."

Actions taken through the unethical behavior reporting channel in 2023

Scope	Unit	Disciplinary actions	Caution/Warning	Othersr ¹⁾	Total
Domestic	Case	3	1	85	89

¹⁾ Issues related to the Group subsidiaries and partners, matters found not to constitute unethical behavior, or issues deemed unnecessary for action, etc.

¹⁾ Issues related to Group subsidiaries and partners, customer and consumer complaints, and other non-unethical issues, etc.

NGP

Scope	Subcategory	Unit	2020	2021	2022	2023
	Unit sales of sticks ¹⁾	100 million sticks	30.6	71.8	107	139
	Market share in the stick market (Domestic)	%	34	40	48	47
	NGP sales	KRW 100 million	2,792	5,040	8,763	7,794
	NGP sales growth (YoY)	%	23.3	80.5	73.9	- 11.1
	NGP's sales proportion in the tobacco business	%	9.5	18.3	24.5	21.5
	NGP sales markets	countries	4	24	32	32
Entire	NGP patents applied	item	992	1,010	1,339	2,025
	Domestic	item	336	361	397	404
	Overseas	item	656	649	942	1,621
	NGP trademarks applied	item	688	354	392	315
	Domestic	item	56	17	23	32
	Overseas	item	632	337	369	283
	NGP design rights applied	item	71	87	31	35
	Domestic	item	25	28	19	35
	Overseas	item	46	59	12	-

Based on market sales

Customer satisfaction

Scope	Subcategory	Unit	2020	2021	2022	2023
Domestic	Customer satisfaction rate (NCSI)	0/0	78	79	79	78

²⁰²³ Target: 77%

Customer communication channel

Scope	Subcategory	Unit	2020	2021	2022	2023
	Total channels	place	249	262	474	624
	lil MINIMULIUM	place	8	4	5	5
	Customer service (A/S) center	place	17	25	28	28
	lil station	place	98	100	319	517
	Visiting A/S ¹⁾	place	121	119	108	-
Domestic	Branch visit A/S	place	-	-	-	60
	Homepage	place	1	1	1	1
	Online customer center	place	1	1	1	1
	Kakao channel	place	1	1	1	1
	Online mall	place	1	10	10	10
	CS center	place	1	1	1	1

Due to the omission of lil station figures in 2022, data has been corrected and the 2021 total has been revised.

In 2023, estimated percentage of NGP device online customers is 18%, percentage of NGP device online revenue is 15% (domestic)

Starting from 2023, the "On-site A/S" was changed to "Branch visit A/S."

VOCs by channel

Scope	Subcategory	Unit	2020	2021	2022	2023
	Total VOCs received	case	221,430	193,319	185,845	177,534
	Phone counseling	case	183,585	134,050	125,610	127,565
Domestic	ARS	case	26,402	36,144	34,353	27,356
	1:1 counseling	case	10,258	17,834	19,276	17,635
	Chat counseling	case	1,185	5,291	6,606	4,978



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VOCs by type

Scope	Subcategory	Unit	2020	2021	2022	2023
	Total VOCs received	case	221,430	193,319	185,845	177,534
	Inquiry of product purchasing and location	case	21,157	11,702	32,563	28,217
Damastis	Discount coupon and homepage	case	9,443	5,039	4,156	4,113
Domestic	Inquiry of customer service (A/S)	case	174,380	165,792	137,045	129,348
	Claim on cigarettes	case	697	847	963	2,040
	Others (phone number, general)	case	15,753	9,939	11,118	13,816

Customer Information Protection

Scope	Subcategory	Unit	2020	2021	2022	2023
Domestic	Information leakage	case	-	-	-	-

Social contribution

Scope	Subcategory	Unit	2020	2021	2022	2023
	Total	KRW 100 million	671.6	540.1	620.4	678.6
Domestic (by category)	Social contribution investment to sales	%	2.0	1.5	1.7	1.9
	Social responsibility (youth startup, SangSang Fund, CSR, sponsorship, etc.)	KRW 100 million	198.0	127.7	178.3	195.1
	Arts & culture (SangSang Madang, SangSang Univ., etc.)	KRW 100 million	297.7	218.1	249.4	285.7
	Scholarship foundation, welfare foundation, etc.	KRW 100 million	175.9	194.3	192.7	197.8



GHG emissions (Scope 1, 2)

Scope	Subcategory	Unit	2020	2021	2022	2023
	Total (Scope 1+2)	tco2ed	38,826	37,225	37,981	33,071
	Direct emissions (Scope 1)	tCO _z eq	18,856	17,221	17,393	15,316
Domestic	Indirect emissions (Scope 2)	tCO₂eq	19,970	20,003	20,589	17,755
	GHG emission intensity (Scope 1+2)	tCO₂eq/ KRW 100 million	2.91	2.88	2.91 2,493	2.70
	Total (Scope 1+2)	tCO ₂ eq	2,194	2,313	2,493	2,992
Overseas	Direct emissions (Scope 1)	tcozeq	5	45	7	37
	Indirect emissions (Scope 2)	tCO₂eq	2,188	2,268	2,486	2,955
	Total (Scope 1+2)	tCO ₂ eq	41,020	39,537	40,474	36,063
Entire	Direct emissions (Scope 1)	tCO _z eq	18,861	17,266	17,400	15,352
	Indirect emissions (Scope 2)	tCO₂eq	22,158	22,271	23,074	20,710

^{*} Based on market-based GHG emissions calculation method

GHG emissions (Scope 3)

	Unit	2020	2021	2022	2023
Other Indirect emissions (Scope 3)	tCO ₂ eq	117,038	94,564	107,043	134,183
Procured products and services	tCO ₂ eq	60,395	51,909	61,016	49,632
Capital goods	tCO₂eq	18,754	6,115	3,741	58,415
Fuel & energy related activities (Excluding the contents related to Scope 1 and 2)	tCO ₂ eq	4,810	4,651	4,151	3,645
Upstream transport & distribution	tCO ₂ eq	15,708	15,198	21,021	7,782
Waste from business sites	tCO₂eq	955	876	824	657
Business trip	tCO₂eq	475	272	466	781
Employee commuting	tCO₂eq	2,189	2,102	2,067	2,031
Upstream lease assets	tCO₂eq	505	671	654	696
Downstream transport & distribution	tCO₂eq	-	-	-	-
Processing of sold products	tCO₂eq	7	4	3	4
Use of sold products	tCO₂eq	-	-	-	-
Disposal of sold products	tCO₂eq	9,434	9,185	9,320	6,763
Downstream lease assets	tCO₂eq	152	159	129	126
Franchises	tCO₂eq	3,650	3,424	3,651	3,649
Investments	tCO₂eq	-	-	-	-

Scope of aggregation: 13 categories excluding Category 11 (Use of sold products) and Category 15 (Investments)

Scope: Domestic manufacturing sites (Buyeo, Wonju), overseas manufacturing site (China)

Verification status: Third-party verification completed for all business sites within the scope of aggregation

[&]quot; Due to the refinement of emission factors for overseas business sites, there are some discrepancies with the data disclosed in the previous year.

Verification status: Completed third-party verification for all business sites within the scope (Based on the GHG data management and collection, emission calculation, and reporting process)

^{***} Verification principle: ISO 14064-1:2018 (WRI/WBCSD GHG Protocol:2004, Corporate Value Chain (Scope 3) Accounting and Reporting Standard



Energy use (TJ)

Scope	Subcategory	Unit	2020	2021	2022	2023
	Total		782	757	773	676
	Fuel (LNG)		371	339	343	301
	Electricity(Non-renewable energy)	TJ	411	418	430	371
Domestic	Others (steam, etc.)	TJ	-	-	- -	-
	Renewable energy	TJ	-	-	-	3.7
	Energy use Intensity	TJ/ KRW 100 million	0.06	0.06	0.06	0.06
	Total	TJ	36	38	42	50
	Fuel (LNG)		0.1	0.6	0.1	0.5
Overseas	Electricity(Non-renewable energy)	TJ	16	17	19	24
	Others (steam, etc.)	TJ	20	20	23	25
	Renewable energy	TJ	-	-	-	-
	Total	ТЈ	818	796	815	726
	Fuel (LNG)	TJ	371	340	343	301
Entire	Electricity	TJ	427	435	449	395
	Others (steam, etc.)	TJ	20	20	23	25
	Renewable energy	TJ	-	-	-	3.7

Scope: Domestic manufacturing sites (Buyeo, Wonju), overseas manufacturing site (China)

Electricity consumption (MWh)

Scope	Subcategory	Unit	2020	2021	2022	2023
	Total electricity consumption	MWh	42,831	43,541	44,814	38,648
Domestic	Renewable electricity consumption	MWh	-	-	-	384
	Percentage of renewable electricity consumption ¹⁾	%	-	-	-	1.0
Overseas .	Total electricity consumption	MWh	1,620	1,803	1,993	2,536
	Renewable electricity consumption	MWh		-	-	-
	Percentage of renewable electricity consumption	%	-	-	-	-
	Total electricity consumption	MWh	44,451	45,345	46,807	41,184
Entire	Renewable electricity consumption	MWh	-	-	-	384
LITTIC	Percentage of renewable electricity consumption	%	-	-	-	0.9

Scope: Domestic manufacturing sites (Buyeo, Wonju), overseas manufacturing site (China)

Environmental investment

Scope	Subcategory	Unit	2020	2021	2022	2023
	Environmental investment plan	KRW million	205.90	817.10	1,063.61	1958.5
Domestic	Environmental investment practice	KRW million	585.90	888.40	746.89	1893.8
	Execution rate	%	284.6	108.7	70.2	96.7

Scope: Domestic manufacturing sites(Buyeo, Wonju)

^{**} Verification status: Completed third-party verification for all business sites in the scope

^{*} Reflected data due to third-party verification and modification of emission factors for overseas manufacturing sites (electricity IEA, non-electricity IPCC)

** When calculating electricity consumption, 9.6MJ/kWh is applied in accordance with the Guidelines for Reporting and Certification of Emissions under the Emissions Trading Scheme (Ministry of Environment Notice) in Korea.

¹⁾ Percentage of electricity supplied by renewable energy among the total electricity consumption at business sites

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Group Subsidiaries KT&G KGC Yungjin Pharm COSMOCOS Tae-A Industrial KGCYebon

Water resources management

Scope	Subcategory	Unit	2020	2021	2022	2023
	Total water consumption (A-B)	ton	128,480	150,562	173,478	206,713
	Service water	ton	779,119	731,235	700,524	626,117
	Ground water	ton	1,078	692	782	572
Domestic	Water withdrawal (A)	ton	780,197	731,927	701,306	626,689
Domestic	Waste water and water discharge (B)	ton	651,717	581,365	527,828	419,976
	Water recycling	ton	54,576	43,463	72,812	55,337
	Water withdrawal intensity	ton/ KRW 100 million	58.5	56.6	53.7	51.2
	Total water consumption (A-B)	ton	7,016	6,982	9,914	9,344
	Service water	ton	38,979	46,548	57,582	51,907
0	Ground water	ton	-	-	-	-
Overseas	Water withdrawal (A)	ton	38,979	46,548	57,582	51,907
	Waste water and water discharge (B)	ton	31,963	39,566	47,668	42,563
	Water recycling	ton	-	-	-	-
	Total water consumption (A-B)	ton	135,496	157,544	183,392	216,057
	Service water	ton	818,098	777,783	758,106	678,024
	Ground water	ton	1,078	692	782	572
Entire	Water withdrawal (A)	ton	819,176	778,475	758,888	678,596
	Waste water and water discharge (B)	ton	683,680	620,931	575,496	462,539
	Water recycling	ton	54,576	43,463	72,812	55,337
						<u> </u>

Scope: Domestic manufacturing sites (Buyeo, Wonju), overseas manufacturing site (China)

Waste discharge

Scope	Subcategory	Unit	2020	2021	2022	2023
	Subtotal waste emitted (Incineration+Landfill+Recycling+Others)	ton	4,762	4,788	5,369	3,507
	Incineration	ton	20	15	20	9.27
	Landfill	ton	298	218	254	71
Domestic	Recycling	ton	4,443	4,549	5,088	3,428
	Others	ton	0.0	6.2	6.4	4.8
	Waste recycling rate	%	93.3	95.1	94.8	97.6
	Waste emission intensity	ton/ KRW 100 million	0.36	0.37	0.41	0.29
Overseas	Subtotal waste emitted(Incineration)	ton	75	80	132	173
Overseas	Incineration	ton	75	80	132	173
	Subtotal waste emitted	ton	4,837	4,863	5,498	3,680
	Incineration	ton	95	95	152	182
Entire	Landfill	ton	298	218	254	71
Entire	Recycling	ton	4,443	4,549	5,088	3,422
	Others	ton	-	1	3	5
	Waste recycling rate	%	91.9	93.6	92.6	93.0

Scope: Domestic manufacturing sites (Buyeo, Wonju), overseas manufacturing site (China)

Internal verification based on all business sites' bills and internal meter-reading proof documents

Due to the expansion of the aggregation scope (addition of wastewater and discharge data from overseas sites) and correction of data errors, there are discrepancies with the data disclosed in the previous

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Air pollutant emissions

Scope	Subcategory	Unit	2020	2021	2022	2023
Domestic SOx	1107	ton	9.5	8.5	8.2	7.1
	SOx	ton	0.0	0.0	0.0	0.1
	Dust (PM)	ton	0.6	0.5	0.9	0.4
	Volatile Organic Compounds (VOCs)	ton	0.0	0.0	0.0	0

Scope: Domestic manufacturing sites (Buyeo, Wonju)

Water pollutant emissions

Scope	Subcategory	Unit	2020	2021	2022	2023
	Subtotal	ton	14.9	13.3	13.1	9.3
	BOD	ton	1.6	1.8	1.8	0.67
	COD	ton	2.4	0.0	0.0	0
Domestic	Total organic carbon	ton	5.2	6.8	6.6	5.16
	SS	ton	3.3	2.9	2.6	1.73
	T-N	ton	2.2	1.6	1.9	1.69
	T-P	ton	0.2	0.2	0.1	0.09

Scope: Domestic manufacturing sites (Buyeo, Wonju)

Employment

Subcategory	Unit	2020	2021	2022	2023
Subtotal	person	1,677	1,665	1,633	1,606
Male	person	914	898	890	883
Female	person	763	767	743	723
Under 30	person	169	157	152	118
30-49	person	1,007	968	936	910
50 and older	person	501	540	545	578
	Female Under 30 30-49	Subtotal person Male person Female person Under 30 person 30-49 person	Subtotal person 1,677 Male person 914 Female person 763 Under 30 person 169 30-49 person 1,007	Subtotal person 1,677 1,665 Male person 914 898 Female person 763 767 Under 30 person 169 157 30-49 person 1,007 968	Subtotal person 1,677 1,665 1,633 Male person 914 898 890 Female person 763 767 743 Under 30 person 169 157 152 30-49 person 1,007 968 936

Based on direct employment (full-time employees, contract workers)

Female employees

Scope	Subcategory	Unit	2020	2021	2022	2023
Domestic	Percentage of female employees	%	45.5	46.1	45.5	45.0
Overseas	Percentage of female employees	%	5.9	10.0	8.7	8.3
Entire	Percentage of female employees	%	45.1	45.6	45.0	44.5

Based on direct employment (full-time employees, contract workers)

Employment of persons with disabilities

Scope	Subcategory	Unit	2020	2021	2022	2023
Domostic	Employees with disabilities	person	16	14	13	14
Domestic	Employment rate for persons with disabilities	%	0.95	0.84	0.78	0.86

Due to the correction of aggregation errors in 2022, there are discrepancies with the data disclosed in the previous year.

Due to the correction of unit conversion errors in 2021 and 2022, there are discrepancies with the data disclosed in the previous year.

Average service period

Scope	Subcategory	Unit	2020	2021	2022	2023
Domestic	Male	year	14.2	14.4	14.3	14.7
Domestic	Female	year	14.0	14.4	14.5	15.2

Based on direct employment (full-time employees, contract workers)

New employment

Scope	Subcategory	Unit	2020	2021	2022	2023
	Total	person	55	67	126	124
	Male	person	32	30	65	51
D	Female	person	23	37	61	73
Domestic	Under 30	person	23	31	55	45
	30-49	person	20	24	42	54
	50 and older	person	12	12	29	25

Based on direct employment (full-time employees, contract workers)

Turnover

Scope	Subcategory	Unit	2020	2021	2022	2023
	Total	person	16	25	78	71
	Male	person	7	16	41	40
Domestic	Female	person	9	9	37	31
	Turnover rate	%	1.0	1.6	5.0	4.6
	Voluntary turnover rate	%	1.0	1.6	5.0	4.5

Based on direct employment (full-time employees, contract workers)

Childbirth leave and childcare leave

Scope	Subcategory	Unit	2020	2021	2022	2023
	Male employees taking childbirth leave	person	32	30	22	15
	Female employees taking childbirth leave	person	28	18	17	13
	Rate of male returning to work after childbirth leave	%	100.0	100.0	100.0	100.0
	Rate of female returning to work after childbirth leave	%	96.4	100.0	100.0	100.0
	Male employees taking childcare leave	person	6	3	11	11
Domestic	Female employees taking childcare leave	person	35	24	43	44
	Rate of male returning to work after childcare leave	%	100.0	100.0	90.9	91.0
	Rate of female returning to work after childcare leave	%	100.0	100.0	100.0	100.0
	Rate of male retiring within 12 months after returning to work from childcare leave	%	-	-	-	10.0
	Rate of female retiring within 12 months after returning to work from childcare leave	%	5.7	-	-	-

Based on direct employment (full-time employees, contract workers)

Union membership

Scope	Subcategory	Unit	2020	2021	2022	2023
Domestic	Employees eligible for membership	person	1,369	1,371	1,330	1,293
	Union members	person	1,369	1,371	1,330	1,293
	Union membership rate	%	100.0	100.0	100.0	100.0

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Employee training

Scope	Subcategory	Unit	2020	2021	2022	2023
	Total number of trainees	person	15,436	21,969	20,282	18,340
	Male	person	8,148	11,681	10,933	10,381
	Female	person	7,288	10,288	9,349	7,959
	Annual average training expense per employee	KRW thousand	1,030	605	911	803
Domestic	Male	KRW thousand	1,030	605	911	803
	Female	KRW thousand	1,030	605	911	803
	Annual average time spent on training per employee	hour	27.3	50.6	29.7	58.6
	Male	hour	27.3	47.0	32.1	61.9
	Female	hour	27.3	54.7	26.9	54.3

Performance evaluation

Scope	Subcategory	Unit	2020	2021	2022	2023
D	Employees subject to evaluation	person	1,557	1,542	1,521	1,513
Domestic	Percentage of employees evaluated	%	96.0	94.0	90.1	93.9

All level-1 and lower employees subject to performance/capability evaluations, excluding persons on leave, new employees, employees planning to retire, and separately evaluated personnel according to company regulations (dispatched to the Group subsidiaries, etc.)

Human rights protection

Scope	Subcategory	Unit	2020	2021	2022	2023
	Sexual harassment prevention training	time	1	1	1	1
Domestic	Completion ratio of sexual harassment prevention training	person	1,444	1,694	1,462	1,623

Industrial accident

Scope	Subcategory	Unit	2020	2021	2022	2023
	Number of victims	person	2	3	5	1
	Industrial accident rate	0/0	0.10	0.18	0.30	0.06
Domestic	accident-related injuries	case	2	3	5	1
	disease-related injuries	case	0	0	0	0
	Total working hour	hour	3,521,440	3,344,520	3,273,680	3,247,122

Including full-time employees, contract workers, daily workers

Work loss

Scope	Subcategory	Unit	2020	2021	2022	2023
Domestic	(Employee) LTIR ¹⁾	-	0.57	0.90	1.53	0.31
DOLLIEZUC	(Partners) LTIR	-	0.33	0.00	0.00	0.00

Including full-time employees, contract workers, daily workers

Social contribution

Scope	Subcategory	Unit	2020	2021	2022	2023
Domestic	Total social contribution investment	KRW 100 million	9.2	10.1	13.5	19.6
	Social contribution investment to sales	0/0	0.07	0.08	0.10	0.16

Board of Directors (BOD)

Scope	Subcategory	Unit	2020	2021	2022	2023
Domestic	Number of BOD meetings held	time	8	10	9	10
	Attendance rate of non-executive directors	0/0	100.0	100.0	100.0	100.0

No casualty accidents at domestic or overseas business sites between 2020-2023

¹⁾ LTIR (Lost Time Injuries Rate) = (Number of Accidental Injuries / Total Working Hours) X 200,000

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Group Subsidiaries KT&G KGC Yungjin Pharm COSMOCOS Tae-A Industrial KGCYebon

Violation of laws and regulations

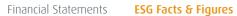
Scope	Subcategory	Unit	2020	2021	2022	2023
	Fair trade related legal sanctions	case	-	-	-	-
Damastis	Environment-related penalty	KRW thousand	-	4,400	-	-
Domestic	Violation of display advertising regulation	case	-	-	-	-
	Personal information infringement	case	-	-	-	-

Due to errors in the 2021 environmental-related fines and penalties data, corrections have been made.

R&D

Scope	Subcategory	Unit	2020	2021	2022	2023
Domestic	R&D investment	KRW million	11,259	12,234	15,560	18,293
	R&D performance	case	66	70	58	39
	Patents (owned) ¹⁾	case	231	265	289	306

¹⁾ Including overseas patents



GHG emissions (Scope 1, 2)

Scope	Subcategory	Unit	2020	2021	2022	2023
	Total (Scope 1+2)	tCO ₂ eq	5,680	4,803	6,382	7,001
	Direct emissions (Scope 1)	tCO ₂ eq	1,073	814	1,045	1,145
Entire	Indirect emissions (Scope 2)	tCO ₂ eq	4,607	3,990	5,337	5,856
	GHG emission intensity (Scope 1+2)	tCO₂eq/ KRW 100 million	2.72	2.45	2.92	2.98

Scope: Domestic manufacturing sites (Namyang, Jeonju)

GHG emissions (Scope 3)

	Unit	2020	2021	2022	2023
Other Indirect emissions (Scope 3)	tCO ₂ eq	26,991	27,762	32,206	31,122
Procured products and services	tCO _z eq	17,264	16,701	22,287	24,150
Capital goods	tCO₂eq	5,407	6,553	5,663	1,536
Fuel & energy related activities (Excluding the contents related to Scope 1 and 2)	tCO₂eq	506	528	702	770
Upstream transport & distribution	tCO₂eq	1,578	1,947	1,785	2,026
Waste from business sites	tCO₂eq	373	364	344	760
Business trip	tCO₂eq	2	9	13	28
Employee commuting	tCO₂eq	750	737	710	736
Upstream lease assets	tCO₂eq	-	-	-	-
Downstream transport & distribution	tCO₂eq	-	-	-	-
Processing of sold products	tCO₂eq	1,024	861	595	758
Use of sold products	tCO₂eq	-	-	-	-
Disposal of sold products	tCO₂eq	88	62	110	358
Downstream lease assets	tCO₂eq	-	-	-	-
Franchises	tCO₂eq	-	-	-	-
Investments	tCO₂eq	-	-	-	-

Scope of aggregation: 10 categories of Upstream and Downstream

^{*} Verification status: Completed third-party verification for all business sites in the scope

Due to the refinement of emission factors, there are some discrepancies with the data disclosed in the previous year.

Verification status: Completed third-party verification for all business sites within the scope (Based on the GHG data management and collection, emission calculation, and reporting process)

^{***} Verification principle: ISO 14064-1:2018 (WRI/WBCSD GHG Protocol:2004, Corporate Value Chain (Scope 3) Accounting and Reporting Standard

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Energy use (TJ)

Scope	Subcategory	Unit	2020	2021	2022	2023
	Total	TJ	116	99	132	145
	Fuel (LNG)	TJ	21	16	21	23
Entire	Electricity	TJ	95	83	112	122
	Energy use Intensity	TJ/ KRW 100 million	0.06	0.05	0.06	0.06

Scope: Domestic manufacturing sites(Namyang, Jeonju)

Electricity consumption (MWh)

Scope	Subcategory	Unit	2020	2021	2022	2023
Entiro	Total electricity consumption	MWh	9,880.7	8,684.5	11,617.2	12,746.2
	Renewable electricity consumption	MWh	-	-	-	-
Entire	Percentage of renewable electricity consumption ¹⁾	%	-	-	-	-

Scope: Domestic manufacturing sites(Namyang, Jeonju)

Environmental investment

Scope	Subcategory	Unit	2020	2021	2022	2023
Entire	Environmental investment plan	KRW million	1,231.0	1,089.0	387.8	45.4
	Environmental investment practice	KRW million	1,247	114.5	387.8	45.4
	Execution rate	%	103.6	10.5	100.0	100.0

^{*} Scope: Domestic manufacturing sites(Namyang, Jeonju)

Water resources management

Scope	Subcategory	Unit	2020	2021	2022	2023
	Total consumption	ton	105,257	92,913	111,468	142,756
	Service water	ton	105,257	92,913	111,468	142,756
Entire	Water withdrawal	ton	105,257	92,913	111,468	142,756
EIIIIIE	Water recycling amount	ton	36,783	6,348	11,832	20,708
	Water withdrawal intensity	ton/ KRW 100 million	50.5	47.4	51.0	60.8

Scope: Domestic manufacturing sites(Namyang, Jeonju)

Waste discharge (by treatment)

Scope	Subcategory	Unit	2020	2021	2022	2023
	Subtotal waste emitted	ton	173.4	228.6	198.6	217.7
	Incineration	ton	167.3	213.6	178.2	196.9
Namyang Plant	Landfill	ton	-	4.8	-	0
	Recycling	ton	6.1	10.2	20.3	20.8
	Waste recycling rate	%	3.52	4.45	10.24	9.55
Jeonju Plant	Subtotal waste emitted	ton	3,566.7	1,866.4	2,811.5	2,729.0
	Incineration	ton	520.5	96.4	34.1	72.8
	Landfill	ton	145.8	56.4	97.0	86.5
	Recycling	ton	2,896.8	1,709.2	2,680.5	2,569.7
	Waste recycling rate	%	81.20	91.60	95.30	94.16
	Subtotal waste emitted	ton	3,736.5	2,090.5	3,010.1	2,946.7
	Incineration	ton	687.8	309.9	212.3	269.67
	Landfill	ton	145.8	61.2	97.0	86.5
Entire	Recycling	ton	2,902.9	1,719.4	2,700.8	2,590.5
	Waste recycling rate	%	77.70	82.20	89.70	87.91
	Waste emission intensity	ton/ KRW 100 million	1.8	1.1	1.4	1.3

^{**} Verification status: Completed third-party verification for all business sites in the scope

[&]quot;" When calculating electricity consumption, 9.6MJ/kWh is applied in accordance with the Guidelines for Reporting and Certification of Emissions under the Emissions Trading Scheme (Ministry of Environment Notice) in Korea.

Percentage of electricity supplied by renewable energy among the total electricity consumption at business sites



Waste discharge (by type)

Scope	Subcategory	Unit	2020	2021	2022	2023
	Subtotal waste emitted	ton	176.9	224.0	198.6	217.7
Namyang Plant	General	ton	167.1	212.5	182.3	203.2
	Designated	ton	9.8	11.5	16.3	14.5
	Subtotal waste emitted	ton	3,563.1	1,871.3	2,811.5	2,729.0
Jeonju Plant	General	ton	230.7	132.3	181.5	197.46
	Designated	ton	3,332.4	1,739.0	2,630.0	2,531.6
	Subtotal waste emitted	ton	3,740.0	2,095.3	3,010.1	2,946.7
Entire	General	ton	397.8	344.8	363.8	400.66
	Designated	ton	3,342.2	1,750.5	2,646.3	2,546.1

Air pollutant emissions

Scope	Subcategory	Unit	2020	2021	2022	2023
	NOx	ton	0.146	0.154	0.211	0.066
Namyang	SOx	ton	0.006	0.006	-	-
Plant	Dust (PM)	ton	1.198	0.819	0.290	0.063
	Volatile Organic Compounds (VOCs)	ton	-	-	-	-
	NOx	ton	-	-	-	-
Jeonju	SOx	ton	-	-	0.005	0.017
Plant	Dust (PM)	ton	0.923	0.650	0.512	0.286
	Volatile Organic Compounds (VOCs)	ton	-	-	-	-
	NOx	ton	0.146	0.154	0.211	0.066
Entire	SOx	ton	0.006	0.006	0.005	0.017
Entire	Dust (PM)	ton	2.121	1.469	0.801	0.349
	Volatile Organic Compounds (VOCs)	ton	-	-	-	-

Water pollutant emissions

Scope	Subcategory	Unit	2020	2021	2022	2023
	Subtotal	ton	0.459	0.532	0.708	0.001
	BOD	ton	0.041	0.008	0.153	0.000
Namyang	COD	ton	0.129	0.168	0.268	0.000
Plant	SS	ton	0.015	0.002	0.004	0.000
	T-N	ton	0.260	0.330	0.259	0.000
	T-P	ton	0.013	0.024	0.024	0.000
	Subtotal	ton	8.216	11.191	12.357	2.924
	BOD	ton	1.533	4.555	5.030	0.394
Jeonju	COD	ton	2.453	5.081	5.610	0.736
Plant	SS	ton	2.453	1.034	1.141	0.439
	T-N	ton	1.769	0.519	0.573	1.350
	T-P	ton	0.008	0.002	0.003	0.005
	Subtotal	ton	5.675	11.726	13.064	2.925
	BOD	ton	1.574	4.563	5.182	0.394
Entire	COD	ton	2.582	5.249	5.878	0.736
EHUIE	SS	ton	2.468	1.036	1.146	0.439
	T-N	ton	2.030	0.849	0.832	1.350
	T-P	ton	0.021	0.029	0.026	0.005

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Purchase of key raw and subsidiary materials

Scope	Subcategory	Unit	2020	2021	2022	2023
	Total	KRW million	54,945	34,611	50,192	49,455
Entire	Raw materials	KRW million	50,685	32,050	45,655	43,410
	Secondary materials	KRW million	4,260	2,561	4,537	6,045

Due to the correction of unit errors in the previous year's disclosed content, there are some discrepancies with the previous year's disclosed data.

Purchase of eco-friendly products/services

Scope	Subcategory	Unit	2020	2021	2022	2023
F 12	Amount of eco-friendly product/service purchase	KRW million	440	424	583	645
Entire	Percentage of eco-friendly product/service purchase	0/0	0.8	1.2	1.2	1.3

Due to the expansion of the calculation scope (from subsidiary materials to all purchase targets) and the enhancement of the calculation method, there are discrepancies with the data disclosed in the previous year.

Employment

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Subcategory		Unit	2020	2021	2022	2023
Subtotal		person	630	629	610	624
D.,	Male	person	462	462	450	448
By gender	Female	person	168	167	160	176
By age	Under 30	person	108	114	91	101
	30-49	person	443	429	426	437
		86	93	86		
Percentage of female employees		0/0	26.7	26.6	26.2	28.2
	Subtotal By gender By age	By gender Female Under 30 By age 30-49 50 and older	Subtotal person By gender Male person Female person Under 30 person By age 30-49 person 50 and older person	Subtotal person 630 By gender Male person 462 Female person 168 Under 30 person 108 By age 30-49 person 443 50 and older person 79	Subtotal person 630 629 By gender Male person 462 462 Female person 168 167 Under 30 person 108 114 By age 30-49 person 443 429 50 and older person 79 86	Subtotal person 630 629 610 By gender Male person 462 462 450 Female person 168 167 160 Under 30 person 108 114 91 By age 30-49 person 443 429 426 50 and older person 79 86 93

Employee status: Based on business report of December 2023 Based on direct employment (full-time employees, contract workers)

Employment of persons with disabilities

Scope Subcategory		Unit	2020	2021	2022	2023
Entire	Employees with disabilities	person	3	3	3	10
	Employment rate for persons with disabilities	0/0	0.5	0.5	0.5	1.6

^o Based on direct employment (full-time employees, contract workers)

Average service period

Scope	Subcategory	Unit	2020	2021	2022	2023
Entire	Male	year	11.0	11.2	11.3	10.4
	Female	year	9.3	10.2	10.3	9.5

Compiling years of service based on the date of joining the company

New employment

Scope		Subcategory	Unit	2020	2021	2022	2023
	Total		person	36	41	93	166
Entire	By gender	Male	person	19	27	66	99
		Female	person	17	14	27	67
	By age	Under 30	person	17	24	52	55
		30-49	person	18	14	36	104
		50 and older	person	1	3	5	7

[®] Based on direct employment (full-time employees, contract workers)



Turnover

Scope		Subcategory	Unit	2020	2021	2022	2023
	Total		person	43	52	100	124
	By gender	Male	person	33	33	70	91
Entire		Female	person	10	19	30	33
	Turnover rate		%	6.8	8.3	16.4	19.9
	Voluntary turnover rate		%	6.8	7.8	13.6	16.0

Based on direct employment (full-time employees)

Childbirth leave and childcare leave

Scope	Subcategory	Unit	2020	2021	2022	2023
	Male employees taking childbirth leave	person	6	23	22	17
	Female employees taking childbirth leave	person	5	8	5	8
	Rate of male returning to work after childbirth leave	%	100.0	100.0	100.0	100.0
	Rate of female returning to work after childbirth leave	%	100.0	100.0	100.0	100.0
	Male employees taking childcare leave	person	-	-	1	4
Entire	Female employees taking childcare leave	person	6	8	24	13
	Rate of male returning to work after childcare leave	%	-	-	-	75
	Rate of female returning to work after childcare leave	%	100.0	100.0	87.5	100.0
	Rate of male retiring within 12 months after returning to work from childcare leave	%	-	-	-	25
	Rate of female retiring within 12 months after returning to work from childcare leave	%	-	-	-	0

There may be some changes according to employees' leave end date and aggregation criteria

Union membership

Scope	Subcategory	Unit	2020	2021	2022	2023
Entire	Employees eligible for membership	person	455	454	454	457
	Union members	person	399	395	385	393
	Union membership rate	%	87.7	87.0	84.8	86

Employee training

Scope	Subcategory	Unit	2020	2021	2022	2023
	Total number of trainees	person	157	165	105	90
	Male	person	113	125	76	66
	Female	person	44	40	29	24
	Annual average training expense per employee	KRW thousand	164	160	180	145
Entire	Male	KRW thousand	199	165	156	134
	Female	KRW thousand	90	143	243	174
	Annual average time spent on training per employee	hour	21.0	21.4	11.1	10.8
	Male	hour	-	-	11.5	10.8
	Female	hour	-	-	9.9	10.8

Performance evaluation

Scope	Subcategory	Unit	2020	2021	2022	2023
Entire	Employees subject to evaluation	person	588	581	541	540
	Percentage of employees evaluated	%	93.3	92.4	88.7	87

All level-1 and lower employees subject to performance/capability evaluations, excluding persons on leave, new employees, employees planning to retire, and separately evaluated personnel according to company regulations (dispatched to the Group subsidiaries, etc.)

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Human rights protection

Scope	Subcategory	Unit	2020	2021	2022	2023
	No. of cases of human rights-related opinions received	case	1	3	2	-
	No. of cases of human rights-related opinions handled	case	1	3	2	-
Entire	Handling ratio of human rights-related opinions	%	100	100	100	-
	Sexual harassment prevention training	time	1	1	1	1
	Completion ratio of sexual harassment prevention training	person	586	623	628	639

Industrial accident

Scope	Subcategory	Unit	2020	2021	2022	2023
	Number of victims	person	-	-	1	2
	Industrial accident rate	%	-	-	0.2	0.3
Entire	accident-related injuries	case	-	-	-	2
	disease-related injuries	case	-	-	1	-
	Total working hour	hour	1,613,965	1,577,904	1,584,000	1,610,400

Including full-time employees and contract workers

Work loss

Scope	Subcategory	Unit	2020	2021	2022	2023
Entire	(Employee) LTIR ¹⁾	-	-	0.12	0.18	0.25

Social contribution

Scope	Subcategory	Unit	2020	2021	2022	2023
Entire	Total social contribution investment	KRW 100 million	0.98	0.04	0.11	0.12
	Social contribution investment to sales	%	0.05	0.00	0.01	0.00

Board of Directors (BOD)

Scope	Subcategory	Unit	2020	2021	2022	2023
Fatira	Number of BOD meetings held	time	10	10	12	12
Entire	Attendance rate of non-executive directors ¹⁾	0/0	93.9	93.3	100.0	97.2

¹⁾ Sum of no. of times of attendance by director / no. of times BOD meetings were held X no. of non-executive directors * 100

Violation of laws and regulations

Subcategory	Unit	2020	2021	2022	2023
Fair trade related legal sanctions	case	-	-	-	-
Environment-related penalty	KRW thousand	-	-	-	-
Violation of display advertising regulation	case	-	-	-	1
Personal information infringement	case	-	-	-	-
	Environment-related penalty Violation of display advertising regulation	Fair trade related legal sanctions case Environment-related penalty KRW thousand Violation of display advertising regulation case	Fair trade related legal sanctions case - Environment-related penalty KRW thousand - Violation of display advertising regulation case -	Fair trade related legal sanctions case Environment-related penalty KRW thousand Violation of display advertising regulation case	Fair trade related legal sanctions case Environment-related penalty KRW thousand Violation of display advertising regulation case

R&D

Scope	Subcategory	Unit	2020	2021	2022	2023
Entire	R&D investment	KRW million	15,074	13,261	16,142	11,909
	R&D performance	case	36	16	16	12
	Patents (owned) ¹⁾	case	190	176	181	204

¹⁾ Including domestic and overseas patents

^{&#}x27; Including full-time employees and contract workers

1) LTIR (Lost Time Injuries Rate) = (Number of Accidental Injuries / Total Working Hours) X 200,000



GHG emissions (Scope 1, 2)

Scope	Subcategory	Unit	2020	2021	2022	2023
	Total (Scope 1+2)	tCO₂eq	1,517	1,564	1,549	1,553
	Direct emissions (Scope 1)	tCO ₂ eq	414	433	387	390
Entire	Indirect emissions (Scope 2)	tCO₂eq	1,103	1,131	1,162	1,163
	GHG emission intensity (Scope 1+2)	tCO₂eq/ KRW 100 million	2.31	2.17	1.97	2.05

Scope: Domestic manufacturing sites (Incheon)

GHG emissions (Scope 3)

	Unit	2020	2021	2022	2023
Other Indirect emissions (Scope 3)	tCO ₂ eq	14,745	16,860	16,737	20,316
Procured products and services	tCO ₂ eq	8,621	10,602	10,522	14,019
Capital goods	tCO₂eq	28	69	46	73
Fuel & energy related activities (Excluding the contents related to Scope 1 and 2)	tCO _z eq	148	170	169	168
Upstream transport & distribution	tCO ₂ eq	1,999	1,952	1,723	1,721
Waste from business sites	tCO₂eq	191	120	191	129
Business trip	tCO _z eq	62	49	41	79
Employee commuting	tCO _z eq	291	291	307	298
Upstream lease assets	tCO _z eq	-	-	-	-
Downstream transport & distribution	tCO₂eq	-	-	-	-
Processing of sold products	tCO ₂ eq	176	164	105	307
Use of sold products	tCO₂eq	-	-	-	-
Disposal of sold products	tCO₂eq	3,229	3,443	3,634	3,523
Downstream lease assets	tCO ₂ eq	-	-	-	-
Franchises	tCO₂eq	-	-	-	-
Investments	tCO₂eq	-	-	-	-

Scope of aggregation: 10 categories of Upstream and Downstream

^{*} Verification status: Completed third-party verification for all business sites in the scope

Due to the refinement of emission factors for overseas business sites, there are some discrepancies with the data disclosed in the previous year.

Verification status: Completed third-party verification for all business sites within the scope (Based on the GHG data management and collection, emission calculation, and reporting process)

^{•••} Verification principle: ISO 14064-1:2018 (WRI/WBCSD GHG Protocol:2004, Corporate Value Chain (Scope 3) Accounting and Reporting Standard

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Energy use (TJ)

Scope	Subcategory	Unit	2020	2021	2022	2023
	Total	ТЈ	30.9	32.2	31.9	31.9
	Fuel (Non-renewable energy)	TJ	8.2	8.5	7.6	7.6
Entire	Electricity	TJ	22.7	23.6	24.3	24.3
	Energy intensity	TOE/ KRW 100 million	0.05	0.04	0.04	0.04

Scope: Domestic manufacturing sites (Incheon)

Electricity consumption (MWh)

Scope	Subcategory	Unit	2020	2021	2022	2023
	Total electricity consumption	MWh	2,365	2,463	2,529	2,532
Entire	Renewable electricity consumption	MWh	-	-	-	-
Entile	Percentage of renewable electricity consumption ¹⁾	%	-	-	-	-

¹⁾ Percentage of electricity supplied by renewable energy among the total electricity consumption at business sites

Water resources management

Scope	Subcategory	Unit	2020	2021	2022	2023
	Total consumption(A-B)	ton	15,465	13,461	13,962	14,909
	Total water withdrawal(A)	ton	29,866	28,437	28,610	29,304
Entire	Service water	ton	29,866	28,437	28,610	29,304
LITTILE	Waste water and water discharge (B)	ton	14,401	14,976	14,648	14,395
	Water withdrawal intensity	ton/ KRW 100 million	45.57	39.44	36.38	38.76

^{*} Scope: Domestic manufacturing sites (Incheon)

Waste emissions and recycling

Scope	Subcategory	Unit	2020	2021	2022	2023
	Subtotal waste emitted	ton	415.6	372.1	441.2	361.4
	General (Incineration)	ton	152.8	93.4	152.5	87.6
Entire	General (Recycling)	ton	262.8	278.7	288.7	273.7
LIIIIIE	Waste recycling rate	0/0	63.2	74.9	65.4	75.7
	Waste emission intensity	ton/ KRW 100 million	0.63	0.52	0.56	0.48

Scope: Domestic manufacturing sites (Incheon)

Air pollutant emissions

Scope	Subcategory	Unit	2020	2021	2022	2023
	NOx	ppm	-	25.7	18.7	30.18
Incheon	SOx	ppm	non-detection	0.55	non-detection	non-detection
Plant	Dust (PM)	mg/Sm³	1.48	1.68	0.76	1.53
	Volatile Organic Compounds (VOCs)	ppm	-	-	-	

Scope: Domestic manufacturing sites (Incheon)

^{*} Verification status: Completed third-party verification for all business sites in the scope

[&]quot;When calculating electricity consumption, 9.6MJ/kWh is applied in accordance with the Guidelines for Reporting and Certification of Emissions under the Emissions Trading Scheme (Ministry of Environment Notice) in Korea.

Based on waste discharge and treatment performance report pursuant to the Enforcement Regulations of the Wastes Control Act

Based on the self-measurement standards. Nitrogen oxides have been measured since 2021 following the revision of the Air Quality Act, and VOCs are not a controlled item.

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Water pollutant emissions

Scope	Subcategory	Unit	2020	2021	2022	2023
	Subtotal	mg/L	77.10	66.45	51.38	29.08
	BOD	mg/L	15.45	5.40	7.60	2.28
Incheon	COD	mg/L	37.15	33.35	26.63	11.88
Plant	SS	mg/L	17.65	15.10	8.00	4.68
	T-N	mg/L	6.81	12.54	9.12	10.22
	T-P	mg/L	0.05	0.06	0.04	0.02

Scope: Domestic manufacturing sites (Incheon)

"Implemented self-measurement of a specific harmful substance polluting the environment

Employment

Scope	Subcategory	Unit	2020	2021	2022	2023
	Subtotal	person	263	264	272	267
	Male	person	129	129	135	134
	Female	person	134	135	137	133
Entire	Under 30	person	35	32	36	31
	30-49	person	169	170	174	177
	50 and older	person	59	62	62	59
	Percentage of female employees	%	51.0	51.1	50	49.8

^a Based on direct employment (full-time employees, contract workers)

Employment of persons with disabilities

Scope	Subcategory	Unit	2020	2021	2022	2023
	Employees with disabilities	person	5	5	6	7
Entire	Employment rate for persons with disabilities	%	1.9	1.9	2.2	3

* Based on direct employment (full-time employees, contract workers)

Average service period

Scope	Subcategory	Unit	2020	2021	2022	2023
Entire	Male	Year	9	9	10	8
Entire	Female	Year	10	9	9	8

Based on the date of joining the company

New employment

Scope	Subcategory	Unit	2020	2021	2022	2023
	Total	person	36	56	64	62
	Male	person	19	23	31	30
	Female	person	17	33	33	32
Ellille	Under 30	person	10	22	18	23
	30-49	person	25	33	37	35
	50 and older	person	1	1	9	4

[®] Based on direct employment (full-time employees, contract workers)

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Turnover

Scope	Subcategory	Unit	2020	2021	2022	2023
	Total	person	26	51	53	58
	Male	person	10	19	26	25
Entire	Female	person	16	32	27	33
	Turnover rate	0/0	9.9	19.3	19.5	21.7
	Voluntary turnover rate ¹⁾	%	6.5	17.0	14.0	19.5

^a Based on direct employment (full-time employees, contract workers)

Childbirth leave and childcare leave

Scope	Subcategory	Unit	2020	2021	2022	2023
	Male employees taking childbirth leave	person	3	4	2	3
	Female employees taking childbirth leave	person	1	4	1	8
	Rate of male returning to work after childbirth leave	0/0	100.0	100.0	100.0	100.0
	Rate of female returning to work after childbirth leave	%	100.0	100.0	100.0	100.0
	Male employees taking childcare leave	person	1	1	1	-
Entire	Female employees taking childcare leave	person	2	5	2	4
	Rate of male returning to work after childcare leave	%	100.0	100.0	0.0	-
	Rate of female returning to work after childcare leave	0/0	100.0	100.0	100.0	100.0
	Rate of male retiring within 12 months after returning to work from childcare leave	%	0.0	0.0	100.0	-
	Rate of female retiring within 12 months after returning to work from childcare leave	%	50.0	0.0	50.0	-

Male and female childcare leave is unpaid. A maximum of 1 year can be used.

Employee training

Scope	Subcategory	Unit	2020	2021	2022	2023
	Total number of trainees	person	39	88	167	130
	Male	person	34	47	83	79
	Female	person	5	41	84	51
	Annual average training expense per employee	KRW thousand	195	94	115	96
Entire	Male	KRW thousand	207	98	137	99
	Female	KRW thousand	105	88	94	89
	Annual average time spent on training per employee	hour	13	9	8	7
	Male	hour	13	9	9	8
	Female	hour	11	10	6	7

Performance evaluation

Scope	Subcategory	Unit	2020	2021	2022	2023
Entire	Employees subject to evaluation	person	195	220	218	235
	Percentage of employees evaluated	0/0	66.2	70.0	81.0	69.0

All level-1 and lower employees subject to performance/capability evaluations, excluding persons on leave, new employees, employees planning to retire, and separately evaluated personnel according to company regulations (dispatched to the Group subsidiaries, etc.)

Human rights protection

Scope	Subcategory	Unit	2020	2021	2022	2023
	Sexual harassment prevention training	time	1	1	1	1
Entire	Completion ratio of sexual harassment prevention training	person	263	275	275	263

¹⁾ Voluntary turnover rate: No. of persons who left the company based on direct employment / total employees



Industrial accident

Scope	Subcategory	Unit	2020	2021	2022	2023
	Number of victims	person	1	1	2	1
	Industrial accident rate ¹⁾	0/0	38.2	38.2	73.5	37.45
Entire	accident-related injuries	case	1	1	2	1
	disease-related injuries	case	0	0	0	-
	Total working hour ²⁾	hour	512,237	503,360	517,888	510,504

¹⁾ Industrial accident rate: (No. of workers in accidents/no. of workers subject to industrial accident insurance application) * 100
2) Total working hour: Annual prescribed no. of work days * prescribed work hours (8 hours) * Annual average workers

Work loss

Scope	Subcategory	Unit	2020	2021	2022	2023
Entire	(Employee) LTIR ¹⁾	-	0.39	0.40	0.77	0.39

Including full-time employees, contract workers, daily workers

Board of Directors (BOD)

Scope	Subcategory	Unit	2020	2021	2022	2023
Entire	Number of BOD meetings held	time	14	14	10	12

Violation of laws and regulations

Scope	Subcategory	Unit	2020	2021	2022	2023
Entire	Fair trade related legal sanctions	case	-	-	-	-
	Environment-related penalty	KRW thousand	-	-	-	-
	Violation of display advertising regulation	case	-	-	-	-
	Personal information infringement	case	-	-	-	-

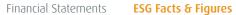
R&D

Scope	Subcategory	Unit	2020	2021	2022	2023
	R&D investment	KRW million	273	426	433	535
Entire	R&D performance	case	121	192	200	397
	Patents (owned)	case	1	4	2	2

²⁵¹ new product developments, 19 functional cosmetics approvals, 127 functional cosmetics item registrations, and 0 approvals for quasi-drugs in 2023

¹⁾ LTIR (Lost Time Injuries Rate) = (Number of Accidental Injuries / Total Working Hours) X 200,000

² cases of patent registration in 2023



GHG emissions (Scope 1, 2)

Scope	Subcategory	Unit	2020	2021	2022	2023
Entire	Total (Scope 1+2)	tCO ₂ eq	18,469	19,647	21,798	22,580
	Direct emissions (Scope 1)	tCO ₂ eq	11,799	12,679	13,642	13,800
	Indirect emissions (Scope 2)	tCO _z eq	6,670	6,968	8,155	8,780
	GHG emission intensity (Scope 1+2)	tCO₂eq/ KRW 100 million	84.9	77.9	66.9	64.9

^{*} Scope: Daejeon Plant, Gimcheon Plant

GHG emissions (Scope 3)

	Unit	2020	2021	2022	2023
Other Indirect emissions (Scope 3)	tCO ₂ eq	2,804	3,598	3,241	3,083
Procured products and services	tCO ₂ eq	-	-	-	_
Capital goods	tCO _z eq	211	673	82	91
Fuel & energy related activities (Excluding the contents related to Scope 1 and 2)	tCO₂eq	1,941	2,074	2,279	2,366
Upstream transport & distribution	tCO _z eq	-	-	-	-
Waste from business sites	tCO₂eq	502	671	635	334
Business trip	tCO₂eq	6	10	42	70
Employee commuting	tCO₂eq	146	170	202	221
Upstream lease assets	tCO _z eq	- -	-	-	-
Downstream transport & distribution	tCO₂eq	-	-	-	_
Processing of sold products	tCO₂eq	-	- -	-	-
Use of sold products	tCO₂eq	-	-	-	-
Disposal of sold products	tCO₂eq	-	-	-	-
Downstream lease assets	tCO₂eq	- -	- -	-	-
Franchises	tCO _z eq	-	-	-	-
Investments	tCO _z eq	-	-	-	-

Scope of aggregation: Five categories including Upstream and employee business trips

^{**} Verification status: Completed third-party verification for all business sites in the scope

Due to the refinement of emission factors for overseas business sites, there are some discrepancies with the data disclosed in the previous year.

Verification status: Completed third-party verification for all business sites within the scope (Based on the GHG data management and collection, emission calculation, and reporting process)

^{***} Verification principle: ISO 14064-1:2018 (WRI/WBCSD GHG Protocol:2004, Corporate Value Chain (Scope 3) Accounting and Reporting Standard

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Energy use (TJ)

Scope	Subcategory	Unit	2020	2021	2022	2023
	Total		370.0	395.6	439.4	455.6
	Fuel (LNG)	TJ	232.1	249.4	268.4	271.5
Entire	Electricity	TJ	137.3	145.6	170.4	183.4
EIIIIIE	Others	TJ	0.5	0.6	0.6	0.6
	Energy intensity	TOE/ KRW 100 million	1.7	1.6	1.3	1.3

^{*} Scope: Daejeon Plant, Gimcheon Plant

Electricity consumption (MWh)

Scope	Subcategory	Unit	2020	2021	2022	2023
	Total electricity consumption	MWh	14,306	15,168	17,751	19,112
Entire	Renewable electricity consumption	MWh	-	-		-
Entire	Percentage of renewable electricity consumption ¹⁾	%	-	-	-	-

¹⁾ Percentage of electricity supplied by renewable energy among the total electricity consumption at business sites

Environmental investment

Scope	Subcategory	Unit	2020	2021	2022	2023
	Environmental investment plan	KRW million	818	1,140	1,197	6,255
Entire	Environmental investment practice	KRW million	704	838	2,030	4,079
	Execution rate	%	86.0	73.5	169.6	65.2

Water resources management

Scope	Subcategory	Unit	2020	2021	2022	2023
	Total water withdrawal(A)	ton	458,045	447,731	511,245	530,673
	Service water	ton	445,096	439,106	507,644	530,673
	Ground water	ton	12,949	8,625	3,601	-
Entiro	Waste water and water discharge (B)	ton	-	-	-	-
LITTIE	Total consumption(A-B)	ton	458,045	447,731	511,245	530,673
	Water recycling amount	ton	-	-	-	-
	Water withdrawal intensity	ton/ KRW 100 million	2,105	1,774	1,569	1,525

Scope: Daejeon Plant, Gimcheon Plant

Waste emissions and recycling

Scope	Subcategory	Unit	2020	2021	2022	2023
Fatire	Subtotal waste emitted	ton	5,892	5,927	6,265	6,451
	Incineration	ton	131	194	197	125
	Recycling	ton	5,760	5,733	6,068	6,326
Littile	Waste recycling rate	0/0	97.8	96.7	96.9	98.1
	Waste emission intensity	ton/ KRW 100 million	27.1	23.5	-	18.5

Scope: Daejeon Plant, Gimcheon Plant

^{*} Verification status: Completed third-party verification for all business sites in the scope

When calculating electricity consumption, 9.6MJ/kWh is applied in accordance with the Guidelines for Reporting and Certification of Emissions under the Emissions Trading Scheme (Ministry of Environment Notice) in Korea.

Based on waste discharge and treatment performance report pursuant to the Enforcement Regulations of the Wastes Control Act

Air pollutant emissions

Scope	Subcategory	Unit	2020	2021	2022	2023
	NOx	ppm	28.0	15.0	15.5	16.6
Daejeon Plant	SOx	ppm	-	-	0.1	0.5
	Dust (PM)	mg/Sm³	4.7	3.4	2.5	2.2
	Volatile Organic Compounds (VOCs)	ppm	-	-	-	-
	NOx	ppm	23.1	23.5	27.5	29.4
Gimcheon	SOx	ppm	0.2	0.5	0.2	0.4
Plant	Dust (PM)	mg/Sm³	1.5	1.6	1.3	0.9
	Volatile Organic Compounds (VOCs)	ppm	-	-	-	-

Daejeon Plant: Based on 8 air measurement locations

Water pollutant emissions

Scope	Subcategory	Unit	2020	2021	2022	2023
	Subtotal	mg/L	132.5	116.2	117.1	122.6
Daejeon Plant	BOD	mg/L	13.0	5.3	6.9	8.3
	COD	mg/L	86.0	87.2	87.2	95.6
	SS	mg/L	17.0	11.0	12.3	10.4
	T-N	mg/L	16.4	12.7	10.6	8.1
	T-P	mg/L	0.1	0.1	0.1	0.2
	Subtotal	mg/L	56.7	49.8	86.0	39.3
	BOD	mg/L	4.1	4.0	5.0	2.4
Gimcheon	COD	mg/L	30.5	28.3	50.0	18.5
Plant	SS	mg/L	10.4	9.4	17.0	3.7
	T-N	mg/L	11.0	7.9	13.0	12.34
	T-P	mg/L	0.7	0.2	1.0	2.335

Employment

	oilit	2020	2021	2022	2023
Subtotal	person	100	111	145	153
Male	person	94	106	137	144
Female	person	6	5	8	9
Under 30	person	14	20	20	24
30-49	person	62	70	96	102
50 and older	person	24	21	29	27
Percentage of female employees	0/0	6.0	5.4	5.5	5.9
	Female Under 30 30-49 50 and older	Male person Female person Under 30 person 30-49 person 50 and older person	Male person 94 Female person 6 Under 30 person 14 30-49 person 62 50 and older person 24	Male person 94 106 Female person 6 5 Under 30 person 14 20 30-49 person 62 70 50 and older person 24 21	Male person 94 106 137 Female person 6 5 8 Under 30 person 14 20 20 30-49 person 62 70 96 50 and older person 24 21 29

Based on direct employment (full-time employees, contract workers)

Gimcheon Plant: Based on 4 air measurement locations

Daejeon Plant: Based on water discharge Gimcheon Plant: Based on water discharge of KT&G's joint prevention facility

Employment of persons with disabilities

Scope	Subcategory	Unit	2020	2021	2022	2023
Entire	Employees with disabilities	person	1	1	2	2
Entire	Employment rate for persons with disabilities	0/0	1.0	0.9	1.4	1.3

Average service period

Scope	Subcategory	Unit	2020	2021	2022	2023
Entire	Male	year	7	7	7	7
Entire	Female	year	15	12	10	8

As of the end of each year

New employment

Scope	Subcategory	Unit	2020	2021	2022	2023
	Total	person	12	19	44	23
	Male	person	12	18	41	20
	Female	person	0	1	3	3
EIIIIIE	Under 30	person	3	10	17	10
	30-49	person	7	8	21	9
	50 and older	person	1	1	6	4

Based on direct employment (full-time employees, contract workers)

Turnover

Scope	Subcategory	Unit	2020	2021	2022	2023
	Total	person	6	9	14	11
	Male	person	6	9	14	10
Entire	Female	person	0	0	0	1
	Turnover rate	0/0	6.4	9.0	12.6	7.8
	Voluntary turnover rate	0/0	4.3	4.0	6.3	4.3

Based on direct employment (full-time employees)

Childbirth leave and childcare leave

Scope	Subcategory	Unit	2020	2021	2022	2023
	Male employees taking childbirth leave	person	2	6	4	5
	Female employees taking childbirth leave	person	-	1	-	-
	Rate of male returning to work after childbirth leave	%	100.0	100.0	100.0	100.0
	Rate of female returning to work after childbirth leave	%	-	-	-	-
	Male employees taking childcare leave	person	-	1	2	1
Entire	Female employees taking childcare leave	person	-	1	1	-
	Rate of male returning to work after childcare leave	%	-	-	50.0	100.0
	Rate of female returning to work after childcare leave	%	-	-	100.0	-
	Rate of male retiring within 12 months after returning to work from childcare leave	%	-	-	-	-
	Rate of female retiring within 12 months after returning to work from childcare leave	%	-	-	100.0	-

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Union membership

Scope	Subcategory	Unit	2020	2021	2022	2023
Entire	Employees eligible for membership	person	81	85	108	116
	Union members	person	81	85	108	116
	Union membership rate	%	100.0	100.0	100.0	100.0

Employee training

Scope	Subcategory	Unit	2020	2021	2022	2023
	Total number of trainees	person	403	491	845	863
	Male	person	378	464	791	808
	Female	person	25	27	54	55
	Annual average training expense per employee	KRW thousand	84	96	241	338
Entire	Male	KRW thousand	85	96	240	324
	Female	KRW thousand	69	85	259	575
	Annual average time spent on training per employee	hour	24	28	38	45
	Male	hour	24	28	38	45
	Female	hour	20	26	44	47

^{*} Due to the unification of the calculation method in 2022, data changes occurred.

Performance evaluation

Scope	Subcategory	Unit	2020	2021	2022	2023
Entiro	Employees subject to evaluation	person	97	109	141	146
Entire	Percentage of employees evaluated	0/0	100.0	100.0	100.0	100.0

All level-1 and lower employees subject to performance/capability evaluations (excluding persons on leave)

Human rights protection

Scope	Subcategory	Unit	2020	2021	2022	2023
	Sexual harassment prevention training	time	1	1	1	1
Entire	Completion ratio of sexual harassment prevention training	person	120	131	165	166

Industrial accident

Scope	Subcategory	Unit	2020	2021	2022	2023
	Number of victims	person	2	-	3	
	Industrial accident rate	0/0	2.2	-	1.9	-
Entire	accident-related injuries	case	2	-	3	-
	disease-related injuries	case	-	-	-	-
	Total working hour	hour	193,139	207,913	258,289	283,785

Based on KOSHA industrial accident rate confirmation document

Social contribution

Scope	Subcategory	Unit	2020	2021	2022	2023
Entire	Total social contribution investment	KRW 100 million	0.0	0.0	0.2	0.2
EIIIIIE	Social contribution investment to sales	%	0	0	0.1	0.1

Board of Directors (BOD)

Scope	Subcategory	Unit	2020	2021	2022	2023
F-4:	Number of BOD meetings held	time	8	8	9	10
Entire	Attendance rate of non-executive directors	%	87.5	100.0	100.0	-

^{*} Due to the expiration of the term of the independent director in 2022, there was no attendance in 2023.

Revisions in the number of industrial accident victims occurred in 2022.

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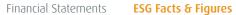
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Violation of laws and regulations

Scope	Subcategory	Unit	2020	2021	2022	2023
Entire	Fair trade related legal sanctions	case	-	-	-	-
	Environment-related penalty	KRW thousand	14,131	2,480	1,600	2,800
	Violation of display advertising regulation	case	-	-	-	-
	Personal information infringement	case	-	-	-	-



GHG emissions (Scope 1, 2)

Scope	Subcategory	Unit	2020	2021	2022	2023
Entire	Total (Scope 1+2)	tCO _z eq	6,435	6,335	6,621	5,689
	Direct emissions (Scope 1)	tco _z eq	3,152	3,078	3,223	2,818
	Indirect emissions (Scope 2)	tCO₂eq	3,283	3,257	3,398	2,871
	GHG emission intensity (Scope 1+2)	tCO₂eq/ KRW 100 million	46.3	41.1	44.8	45.5

Scope: Domestic manufacturing site (Chungju Plant)

GHG emissions (Scope 3)

	Unit	2020	2021	2022	2023
Other Indirect emissions (Scope 3)	tCO _z eq	827	924	960	912
Procured products and services	tCO ₂ eq	-	-	-	-
Capital goods	tCO₂eq	15	35	51	130
Fuel & energy related activities (Excluding the contents related to Scope 1 and 2)	tCO₂eq	597	648	683	580
Upstream transport & distribution	tCO _z eq	-	-	-	-
Waste from business sites	tCO₂eq	50	82	79	51
Business trip	tCO₂eq	39	33	21	23
Employee commuting	tCO₂eq	126	125	127	128
Upstream lease assets	tCO₂eq	-	-	-	-
Downstream transport & distribution	tCO₂eq	-	-	-	-
Processing of sold products	tCO₂eq	-	-	-	-
Use of sold products	tCO₂eq	-	-	-	-
Disposal of sold products	tCO ₂ eq	-	-	-	-
Downstream lease assets	tCO₂eq	-	-	-	-
Franchises	tCO ₂ eq	-	-	-	-
Investments	tCO₂eq	-	-	-	-

Scope of aggregation: Five categories including Upstream and employee business trips

^{*} Verification status: Completed third-party verification for all business sites in the scope

[&]quot;Due to the refinement of emission factors for overseas business sites, there are some discrepancies with the data disclosed in the previous year.

Verification status: Completed third-party verification for all business sites within the scope (Based on the GHG data management and collection, emission calculation, and reporting process)

^{***} Verification principle: ISO 14064-1:2018 (WRI/WBCSD GHG Protocol:2004, Corporate Value Chain (Scope 3) Accounting and Reporting Standard

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Energy use (TJ)

Scope	Subcategory	Unit	2020	2021	2022	2023
Entire	Total		128	127	133	114
	Fuel (LNG)	TJ	61	59	62	54
	Electricity	TJ	68	68	71	60
	Energy intensity	TJ/ KRW 100 million	0.92	0.83	0.90	0.92

^a Scope: Domestic manufacturing sites (Chungju Plant)

Electricity consumption (MWh)

Scope	Subcategory	Unit	2020	2021	2022	2023
Entire	Total electricity consumption	MWh	7,042	7,089	7,396	6,249
	Renewable electricity consumption	MWh	-	-	-	
	Percentage of renewable electricity consumption ¹⁾	%	-	-	-	-

Percentage of electricity supplied by renewable energy among the total electricity consumption at business sites

Water resources management

Scope	Subcategory	Unit	2020	2021	2022	2023
	Total water withdrawal(A)	ton	121,381	119,961	123,703	99,942
	Service water	ton	38,224	37,012	34,398	30,083
Entire	Ground water	ton	83,157	82,949	89,305	69,859
	Water withdrawal intensity	ton/ KRW 100 million	873	779	837	801

^{*} Scope: Headquarters and Chungju Plant

Waste Emissions and Recycling

Subcategory	Unit	2020	2021	2022	2023
Subtotal waste emitted	ton	3,002	2,518	2,580	2,098
Incineration	ton	9.7	4.8	11.7	8.5
Recycling	ton	2,993	2,513	2,568	2,089
Waste recycling rate	0/0	99.7	99.8	99.5	99.59
Waste emission intensity	ton/ KRW 100 million	21.6	16.3	17.5	16.8
	Incineration Recycling Waste recycling rate	Incineration ton Recycling ton Waste recycling rate % Waste emission intensity ton/	Incineration ton 9.7 Recycling ton 2,993 Waste recycling rate % 99.7 Waste emission intensity ton/	Incineration ton 9.7 4.8 Recycling ton 2,993 2,513 Waste recycling rate % 99.7 99.8 Waste emission intensity ton/ 21.6 16.3	Incineration ton 9.7 4.8 11.7 Recycling ton 2,993 2,513 2,568 Waste recycling rate % 99.7 99.8 99.5 Waste emission intensity ton/ 21.6 16.3 17.5

Scope: Headquarters and Chungju Plant

Air pollutant emissions

Scope	Subcategory	Unit	2020	2021	2022	2023
Entire	NOx	ppm	0.8	4.7	30.3	34.5
	SOx	ppm	4	44	-	0.2
	Dust (PM)	mg/Sm³	3	2	3	34.5
	Volatile Organic Compounds (VOCs)	ppm	-	-	-	-

Scope: Chungju Plant

Water pollutant emissions

Scope	Subcategory	Unit	2020	2021	2022	2023
	Subtotal	mg/L	29.0	45.7	17.5	12.2
	BOD	mg/L	3.8	5	2.2	0.9
	COD	mg/L	19.7	23.5	8.2	5.8
EIIIIIE	SS	mg/L	3.7	14.8	7.2	2.6
	T-N	mg/L	1.75	2.37	-	2.23
	T-P	mg/L	0.098	0.031	-	0.637

Scope: Chungju Plant

^{**} Verification status: Completed third-party verification for all business sites in the scope

When calculating electricity consumption, 9.6MJ/kWh is applied in accordance with the Guidelines for Reporting and Certification of Emissions under the Emissions Trading Scheme (Ministry of Environment Notice) in Korea.

[&]quot; VOCs are not subject to regulation.

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Employment

Scope	Subcategory	Unit	2020	2021	2022	2023
	Subtotal	person	82	82	85	82
	Male	person	74	73	74	73
	Female	person	8	9	11	9
Entire	Under 30	person	11	13	11	9
	30-49	person	59	54	55	54
	50 and older	person	12	15	19	19
	Percentage of female employees	%	10.0	11.0	13.0	11

Based on full-time employees, contract workers

Average service period

Scope	Subcategory	Unit	2020	2021	2022	2023
Entire	Male	year	5	6	6	6
	Female	year	3	3	3	4

Based on the date of joining the company

New employment

Scope	Subcategory	Unit	2020	2021	2022	2023
	Total	person	12	9	14	10
	Male	person	9	7	11	9
	Female	person	3	2	3	1
EIIIIIE	Under 30	person	10	5	5	-
	30-49	person	2	4	6	9
	50 and older	person	-	-	3	1

[°] Based on direct employment

Turnover

Scope	Subcategory	Unit	2020	2021	2022	2023
	Total	person	9	11	9	11
	Male	person	8	9	9	10
Entire	Female	person	1	2	-	1
	Turnover rate	0/0	11.4	13.6	11.0	14.0
	Voluntary turnover rate	0/0	11.4	13.6	11.0	14.0

[°] Based on full-time employees

Childbirth leave and childcare leave

Scope	Subcategory	Unit	2020	2021	2022	2023
	Male employees taking childbirth leave	person	-	1	-	3
	Female employees taking childbirth leave	person	-	1	-	1
	Rate of male returning to work after childbirth leave	0/0	-	100.0	-	100.0
Fntire	Rate of female returning to work after childbirth leave	%	-	100.0	-	100.0
	Male employees taking childcare leave	person	-	-	1	4
	Female employees taking childcare leave	person	-	1	1	2
Entire	Rate of male returning to work after childcare leave	%	-	-	100.0	100.0
	Rate of female returning to work after childcare leave	%	-	-	-	50.0
	Rate of male retiring within 12 months after returning to work from childcare leave	%	-	-	-	25.0
	Rate of female retiring within 12 months after returning to work from childcare leave	%	-	-	-	-

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Employee training

Scope	Subcategory	Unit	2020	2021	2022	2023
	Total number of trainees	person	33	30	68	27
	Male	person	31	29	63	26
	Female	person	2	1	5	1
	Annual average training expense per employee	KRW thousand	174	154	132	222
Entire	Male	KRW thousand	175	154	118	200
	Female	KRW thousand	160	150	302	800
	Annual average time spent on training per employee	hour	14	12	10	15
	Male	hour	14	12	10	14
	Female	hour	8	8	15	16

Performance evaluation

Scope	Subcategory	Unit	2020	2021	2022	2023
F-41	Employees subject to evaluation	person	42	45	82	79
Entire	Percentage of employees evaluated	9/0	53.8	53.5	96.0	96.0

Persons subject to performance evaluation: All employees (excluding professional contract workers and executives)

Human rights protection

Scope	Subcategory	Unit	2020	2021	2022	2023
Entire	Sexual harassment prevention training	time	7	6	6	5
	Completion ratio of sexual harassment prevention training	person	82	80	83	79

Industrial accident

Scope	Subcategory	Unit	2020	2021	2022	2023
	Number of victims	person	-	-	-	-
	Industrial accident rate	0/0	-	-	-	-
Entire	Accident-related injuries	case	-	-	-	-
	Disease-related injuries	case	-	-	-	-
	Total working hour	hour		_	-	-

^{*} Based on the cases of incidents reported to the Korea Workers' Compensation & Welfare Service

Work loss

Scope	Subcategory	Unit	2020	2021	2022	2023
Entire	(Employee) LTIR ¹⁾	-	-	-	-	_

¹⁾ LTIR (Lost Time Injuries Rate) = (Number of Accidental Injuries / Total Working Hours) X 200,000

Board of Directors (BOD)

Scope	Subcategory	Unit	2020	2021	2022	2023
Entire	Number of BOD meetings held	time	6	6	8	6
	Attendance rate of non-executive directors	0/0	100.0	100.0	100.0	100.0

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Violation of laws and regulations

Scope	Subcategory	Unit	2020	2021	2022	2023
	Fair trade related legal sanctions	case	-	-	-	-
Entire	Environment-related penalty	KRW thousand	-	-	-	-
	Violation of display advertising regulation	case	-	-	-	-
	Personal information infringement	case	-	-	-	-

R&D

Scope	Subcategory	Unit	2020	2021	2022	2023
Entire	R&D investment	KRW million	518	341	336	-
	R&D performance	case	17	10	10	-

